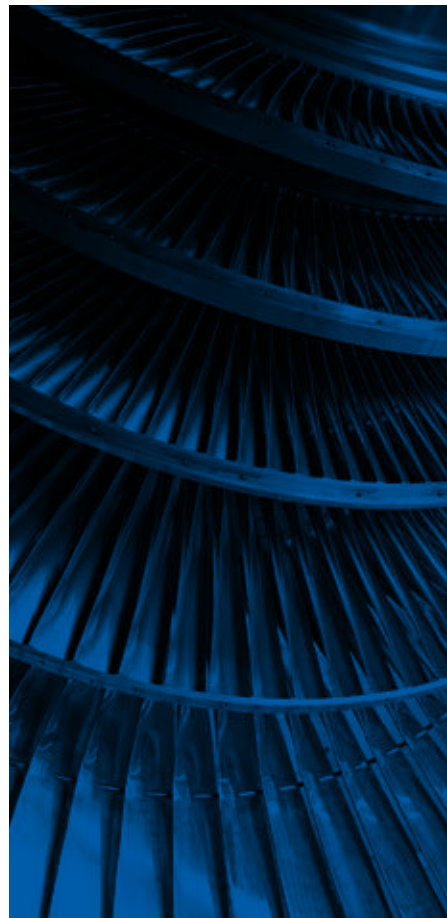




Garryson®



ABRASIVES

PRODUCT CATALOGUE

METRIC

INTRODUCTION



INTRODUCTION

With over 50 years experience, ATA is a global leader in the provision of high-end products. Our comprehensive portfolio offers a solution for every grinding and finishing application, optimising processes in terms of economic efficiency, reliability and safety. Our customers come from a wide variety of industries, including automotive, aerospace, foundries, metal fabrication, oil & gas, marine, medical, rail and power & energy.

INNOVATION

Continuous investment in customer and application driven product development, providing the most effective solutions

PEOPLE AND EXPERTISE

An experienced and skilled team of abrasive engineers, technical support and customer support teams, ensuring the best service

TOOL AND CONSUMABLE COMBINATIONS

Products can be combined with a comprehensive range of ATA Air Tools, ensuring maximum performance output



ATA Tools Ltd.,
IDA Business & Technology Park,
Killygarry, Cavan, Co. Cavan,
H12 DK46, Ireland

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E: sales@atagroup.ie
W: www.atagroup.co

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United Kingdom

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ICON LIBRARY

SPECIFICATIONS & FEATURES

Abrasive	
Bonding	
Bore Diameter Ø	
Colour	
Density	
Depth	
Diameter Ø	
Disc Holders	
Grain	
Hardness	
Holders	
Length	
Mandrel Part No.	
Max RPM	
Pack QTY	
Series	
Shank Diameter Ø	
Shape	
Spindle	
Structure	
Width	

SAFETY ICONS



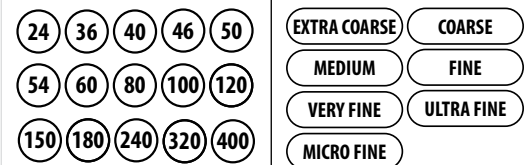
APPLICATIONS



PRODUCT DISCOUNT GROUP



GRIT SIZE & GRADE



BACKING PLATES

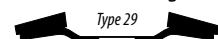
(Glass Fibre / Angled)



(Glass Fibre / Flat)



(Aluminium / Angled)



(Glass Fibre / Angled)



(Glass Fibre - Flexi)



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(See price list for full list of part codes)

FLAP DISCS

Zirconium Flap Discs | Jumbo Zirconium Flap Discs | Aluminium Oxide Flap Discs |
Jumbo Aluminium Oxide Flap Discs | CERAMIQ™ Flap Discs

Finishing

Stock Removal

FLAP DISCS



FLAP DISCS - ZIRCONIUM FLAP DISCS



36 40 60 80 120 = Grit Size

10

Finishing

Stock Removal

Flap Discs



(Glass Fibre / Angled)

Type 29



Zirconium Flap Discs

Standard Zirconium flap discs are universal discs for use on a wide range of Ferrous materials

- Ideal for use in applications such as weld preparation, weld seam removal, surface blending and edge grinding
- Zirconium flap discs offer consistent grinding and finishing performance

Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack Qty
GFBZ100 36 40 60 80 120	100mm	16mm	15,300	10
GFBZ115 36 40 60 80 120	115mm	22mm	13,300	10
GFBZ127 36 40 60 80 120	125mm	22mm	12,000	10
GFBZ180 36 40 60 80 120	180mm	22mm	8,600	10



36 40 60 80 120 = Grit Size

10

Finishing

Stock Removal

Flap Discs



(Glass Fibre / Flat)

Type 27



Zirconium Flap Discs

Standard Zirconium flap discs are universal discs for use on a wide range of Ferrous materials

- Ideal for use in applications such as weld preparation, weld seam removal, surface blending and edge grinding
- Zirconium flap discs offer consistent grinding and finishing performance

Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack Qty
GFCZ100 36 40 60 80 120	100mm	16mm	15,300	10
GFCZ115 36 40 60 80 120	115mm	22mm	13,300	10
GFCZ127 36 40 60 80 120	125mm	22mm	12,000	10
GFCZ180 36 40 60 80 120	180mm	22mm	8,600	10

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(See price list for full list of part codes)

FLAP DISCS - ZIRCONIUM FLAP DISCS



36 40 60 80 120 = Grit Size

10

Finishing

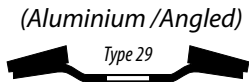
Stock Removal

Flap Discs



(Aluminium / Angled)

Type 29



Zirconium Flap Discs

Standard Zirconium flap discs are universal discs for use on a wide range of Ferrous materials

- Aluminium backing plates are ideally used for heavy duty grinding applications
- Ideal for use in applications such as weld preparation, weld seam removal, surface blending and edge grinding
- Zirconium flap discs offer consistent grinding and finishing performance

Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack Qty
GFAZ100 36 40 60 80 120	100mm	16mm	15,300	10
GFAZ115 36 40 60 80 120	115mm	22mm	13,300	10
GFAZ127 36 40 60 80 120	125mm	22mm	12,000	10
GFAZ180 36 40 60 80 120	180mm	22mm	8,600	10

FLAP DISCS - JUMBO ZIRCONIUM FLAP DISCS



40 60 80 = Grit Size

73

Finishing

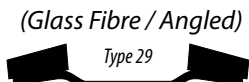
Stock Removal

Flap Discs



(Glass Fibre / Angled)

Type 29



Jumbo Zirconium Flap Discs

Jumbo zirconium flap discs contain up to 60% more usable abrasive material

- Jumbo discs can last up to double the life of a standard disc, resulting in fewer disc changeovers, less downtime and increased productivity
- The additional cloth provides a cushioned effect and soft feel, giving more control and less exposure to potentially harmful vibration

Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack Qty
GJBZ100 40 60 80	100mm	16mm	15,300	10
GJBZ115 40 60 80	115mm	22mm	13,300	10
GJBZ127 40 60 80	125mm	22mm	12,000	10

FLAP DISCS - ALUMINIUM OXIDE FLAP DISCS



36 40 60 80 120 = Grit Size

10

Finishing

Stock Removal

Flap Discs



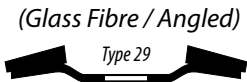
Aluminium Oxide Flap Discs

Aluminium oxide flap discs are universal discs for Non-Ferrous metals and softer materials

- Ideal for use in applications where glazing of zirconium discs is a problem
- Aluminium oxide discs offer reduced heat, finer surface finish and rapid stock removal on softer materials

(Glass Fibre / Angled)

Type 29



Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack Qty
GFBA100 36 40 60 80 120	100mm	16mm	15,300	10
GFBA115 36 40 60 80 120	115mm	22mm	13,300	10
GFBA127 36 40 60 80 120	125mm	22mm	12,000	10

FLAP DISCS - JUMBO ALUMINIUM OXIDE FLAP DISCS



40 60 80 = Grit Size

73

Finishing

Stock Removal

Flap Discs



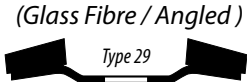
Jumbo Aluminium Oxide Flap Discs

Premium jumbo flap discs contains up to 60% more usable abrasive material

- Jumbo discs can last up to double the life of a standard disc, resulting in fewer disc changeovers, less downtime and increased productivity
- The additional cloth provides a cushioned effect and soft feel, giving more control and less exposure to potentially harmful vibration

(Glass Fibre / Angled)

Type 29



Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack Qty
GJBA115 40 60 80	115mm	22mm	13,300	10
GJBA127 40 60 80	125mm	22mm	12,000	10

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(See price list for full list of part codes)

FLAP DISCS - CERAMIQ™ FLAP DISCS



36 40 60 80 = Grit Size

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Finishing

Stock Removal

Flap Discs



(Glass Fibre / Angled)
Type 29

CERAMIQ™ Flap Discs

CERAMIQ™ flap discs are for aggressive metal removal on difficult to grind and finish materials

- Ideal for Steels, Stainless Steel, Carbon Steel, High Nickel Alloys and Titanium



Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack Qty
GFBCIQ100 36 40 60 80	100mm	16mm	15,300	10
GFBCIQ115 36 40 60 80	115mm	22mm	13,300	10
GFBCIQ125 36 40 60 80	125mm	22mm	12,000	10
GFBCIQ180 36 40 60 80	180mm	22mm	8,600	10

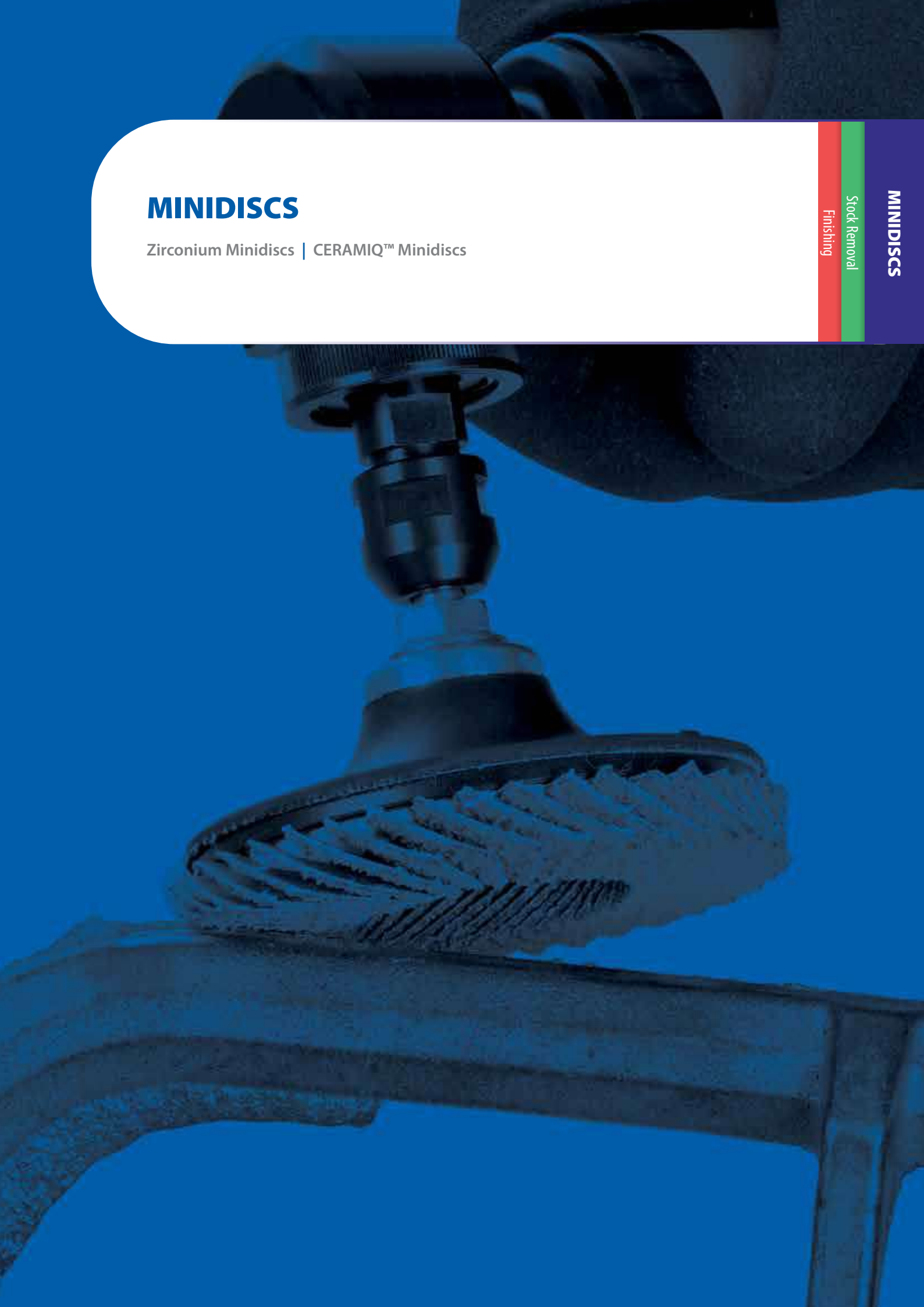
MINIDISCS

Zirconium Minidisks | CERAMIQ™ Minidisks

Finishing

Stock Removal

MINIDISCS



MINIDISCS - ZIRCONIUM MINIDISCS



36 40 60 80 120 = Grit Size

12

Finishing

Stock Removal

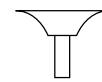
Minidiscs



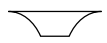
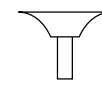
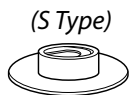
Zirconium Minidiscs

Quickchange minidiscs are small diameter flap discs for Ferrous materials

- Ideal for material removal and blending where accessibility is a problem or the work area needs to be kept to a minimum
- The minidisc offers an exceptional life compared to traditional coated abrasive discs of the same diameter
- The easy locking system is suitable for fast, convenient changeover of discs



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GMRZ50 36 40 60 80 120	50mm	30,000	10	GQR050/GQR050FRM	-
GMRZ75 36 40 60 80 120	75mm	20,000	10	GQR075	GQRM1420MD



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GMDZ50 36 40 60 80 120	50mm	30,000	10	GQS050/GQS050FRM	-
GMDZ75 36 40 60 80 120	75mm	20,000	10	GQS075	GQSM1420MD

MINIDISCS - CERAMIC MINIDISCS



36 40 60 80 = Grit Size

12

Finishing

Stock Removal

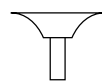
Minidiscs



CERAMIQ™ Minidiscs

Quickchange minidiscs are small diameter flap discs for Ferrous materials

- Ideal for aggressive material removal and blending where accessibility is a problem or the work area needs to be kept to a minimum
- The minidisc offers an exceptional life compared to traditional coated abrasive discs of the same diameter
- The easy locking system is suitable for fast, convenient changeover of discs



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GMRCIQ050 36 40 60 80	50mm	30,000	10	GQR050/GQR050FRM	-
GMRCIQ075 36 40 60 80	75mm	20,000	10	GQR075	GQRM1420MD

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(See price list for full list of part codes)

FLEXIDISCS®

Blending

Surface Preparation & Cleaning

Finishing

FLEXIDISCS®

Zirconium Flexidiscs® | Aluminium Oxide Flexidiscs® | CERAMIQ™ Flexidiscs®



FLEXIDISCS® - ZIRCONIUM FLEXIDISCS®



40 60 80 120 = Grit Size

14

Finishing

Surface Prep & Clean

Blending

Flexidiscs®



(Glass Fibre - Flexi)

Zirconium Flexidiscs®

Patented flexible flap disc

- Ideal for blending and finishing large concave and convex surfaces, contours and profiles, in applications such as pipe fabrications, vessels, tanks, enclosures or finishing of corner welds
- The flexidisc® offers a reduced risk of undercutting and gouging



Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack Qty
GFLXZ115 40 60 80 120	115mm	22mm	13,300	10
GFLXZ127 40 60 80 120	125mm	22mm	12,000	10

FLEXIDISCS® - ALUMINIUM OXIDE FLEXIDISCS®



36 40 60 80 120 = Grit Size

14

Finishing

Surface Prep & Clean

Blending

Flexidiscs®



(Glass Fibre - Flexi)

Aluminium Oxide Flexidiscs®

Patented flexible flap disc

- Ideal for blending and finishing large concave and convex surfaces, contours and profiles, in applications such as pipe fabrications, vessels, tanks, enclosures or finishing of corner welds
- The flexidisc® offers a reduced risk of undercutting and gouging



Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack Qty
GFLXA115 36 40 60 80 120	115mm	22mm	13,300	10
GFLXA127 36 40 60 80 120	125mm	22mm	12,000	10



40 60 80 = Grit Size

14

Finishing

Surface Prep & Clean

Blending

Flexidiscs®

CERAMIQ™ Flexidiscs®



(Glass Fibre - Flexi)

Patented flexible flap disc

- Ideal for aggressive blending and finishing on concave and convex surfaces, contours and profiles on difficult to grind materials, in applications such as pipe fabrications, vessels, tanks, enclosures or finishing of corner welds
- The flexidisc® offers a reduced risk of undercutting and gouging



Part No:		Diameter Ø	Bore Diameter Ø	Max RPM	Pack Qty
GFLXCIQ115	40 60 80	115mm	22mm	13,300	10
GFLXCIQ127	40 60 80	125mm	22mm	12,000	10

MINI-FLEXIDISCS®

Blending

Surface Preparation & Cleaning

Finishing

MINI-FLEXIDISCS®

Zirconium Mini-Flexidiscs® | Aluminium Oxide Mini-Flexidiscs® |
CERAMIQ™ Mini-Flexidiscs®



MINI-FLEXIDISCS® - ZIRCONIUM MINI-FLEXIDISCS®



40 60 80 120 = Grit Size

13

Finishing

Surface Prep & Clean

Blending

Mini-Flexidiscs®



(R Type)



Zirconium Mini-Flexidiscs®

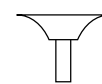
Patented small diameter flexible flapdiscs

- Ideal for blending and finishing on Ferrous materials where accessibility is a problem and the work area is curved or profiled
- Mini-Flexidiscs® offer improved access to awkward areas and the flexibility for blending and finishing on curved surfaces, profiles and contours



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GFLXZ050 40 60 80 120	50mm	25,000	10	GQR050/GQR050FRM	-
GFLXZ075 40 60 80 120	75mm	20,000	10	GQR075	GQRM1420MD

(S Type)



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GFLXZ050 40 60 80 120	50mm	25,000	10	GQS050/GQS050FRM	-
GFLXZ075 40 60 80 120	75mm	20,000	10	GQS075	GQSM1420MD

MINI-FLEXIDISCS® - ALUMINIUM OXIDE MINI-FLEXIDISCS®



40 60 80 120 = Grit Size

13

Finishing

Surface Prep & Clean

Blending

Mini-Flexidiscs®



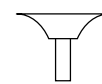
(R Type)



Aluminium Oxide Mini-Flexidiscs®

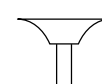
Patented small diameter flexible flapdiscs

- Ideal for blending and finishing on Ferrous materials where accessibility is a problem and the work area is curved or profiled
- Mini-Flexidiscs® offer improved access to awkward areas and the flexibility for blending and finishing on curved surfaces, profiles and contours



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GFLXA050 40 60 80 120	50mm	25,000	10	GQR050/GQR050FRM	-
GFLXA075 40 60 80 120	75mm	20,000	10	GQR075	GQRM1420MD

(S Type)



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GFLXA050 40 60 80 120	50mm	25,000	10	GQS050/GQS050FRM	-
GFLXA075 40 60 80 120	75mm	20,000	10	GQS075	GQSM1420MD

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(See price list for full list of part codes)

MINI-FLEXIDISCS® - CERAMIQ™ MINI-FLEXIDISCS®



40 60 80 = Grit Size

13

Finishing

Surface Prep & Clean

Blending

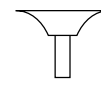
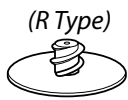
Mini-Flexidiscs®



CERAMIQ™ Mini-Flexidiscs®

Patented small diameter flexible flapdiscs

- Ideal for aggressive blending and finishing on difficult to grind materials
- Mini-Flexidiscs® offer improved access to awkward areas and the flexibility for blending and finishing on curved surfaces, profiles and contours



Part No:		Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GFLXCIQ50	40 60 80	50mm	25,000	10	GQR050/GQR050FRM	-
GFLXCIQ75	40 60 80	75mm	20,000	10	GQR075	GQRM1420MD

RESIN FIBRE DISCS

Zirconium Resin Fibre Discs | Aluminium Oxide Resin Fibre Discs |
Ceramic Resin Fibre Discs | Resin Fibre Backing Pad



RESIN FIBRE DISCS - ZIRCONIUM RESIN FIBRE DISCS



24 36 50 60 80 120 = Grit Size

91

Finishing

Stock Removal

Resin Fibre Discs



Zirconium Resin Fibre Discs

- Ideal for highly aggressive grinding
- Ideal for Low Alloy Steel and Stainless Steel (Inox)
- Also used for High Alloy Steel, Heat Resistant Steel and Cast Iron



Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack QTY	
GRFDZ115	24 36 50 60 80 120	115mm	22mm	13,300	25
GRFDZ125	24 36 50 60 80 120	125mm	22mm	12,000	25
GRFDZ180	24 36 50 60 80 120	180mm	22mm	8,600	25

RESIN FIBRE DISCS - ALUMINIUM OXIDE RESIN FIBRE DISCS



24 36 50 60 80 120 = Grit Size

91

Finishing

Stock Removal

Resin Fibre Discs



Aluminium Oxide Resin Fibre Discs

- Ideal for Low Alloy Steel and Stainless Steel (Inox)
- Also used for Aluminium and Wood



Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack QTY	
GRFDA115	24 36 50 60 80 120	115mm	22mm	13,300	25
GRFDA125	24 36 50 60 80 120	125mm	22mm	12,000	25
GRFDA180	24 36 50 60 80 120	180mm	22mm	8,600	25

RESIN FIBRE DISCS - CERAMIC RESIN FIBRE DISCS



24 36 50 60 80 120 = Grit Size

91

Finishing

Stock Removal

Resin Fibre Discs



Ceramic Resin Fibre Discs

- Ideal for high stock removal
- Ideal for Stainless Steel (Inox) and High Alloy Steel
- Also used for Heat Resistant Steel, Cast Iron, Titanium and Aluminium
- Allows cooler grinding



Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack QTY
GRFDC115	115mm	22mm	13,300	25
GRFDC125	125mm	22mm	12,000	25
GRFDC180	180mm	22mm	8,600	25

RESIN FIBRE DISCS - RESIN FIBRE BACKING PAD



91

Resin Fibre Discs



Resin Fibre Backing Pad

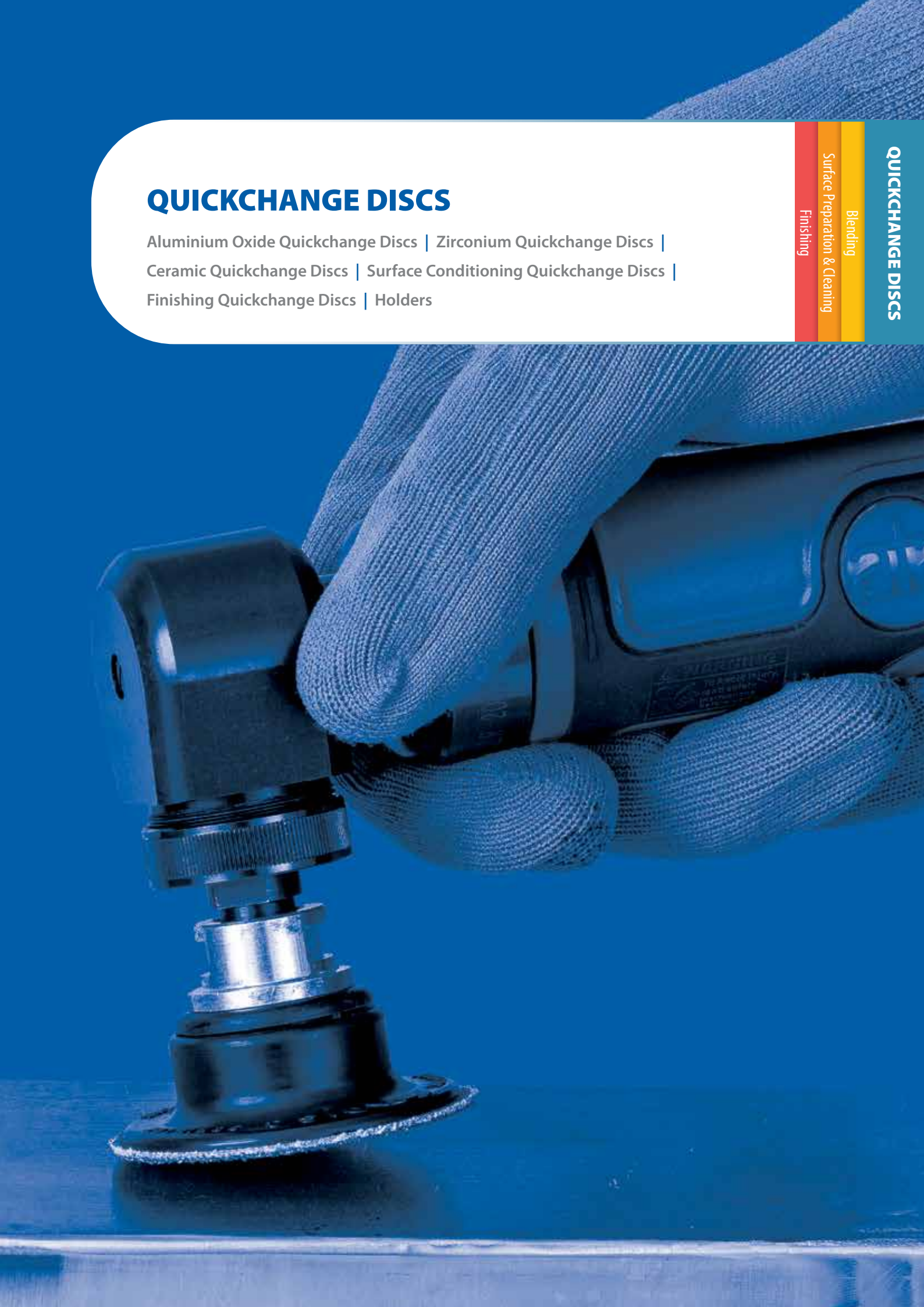
- Backing pad with spiral cooling ribs for Resin Fibre Discs
- Built of high impact resistant material to withstand aggressive working
- Medium flexibility



Part No:	Diameter Ø	Bore Diameter Ø	Pack QTY
GBP115	115mm	M14	1
GBP125	125mm	M14	1
GBP180	180mm	M14	1

QUICKCHANGE DISCS

Aluminium Oxide Quickchange Discs | Zirconium Quickchange Discs |
Ceramic Quickchange Discs | Surface Conditioning Quickchange Discs |
Finishing Quickchange Discs | Holders



QUICKCHANGE DISCS - ALUMINIUM OXIDE QUICKCHANGE DISCS



36 40 50 60 80 120 180 240 320 = Grit Size

46

Finishing

Surface Prep & Clean

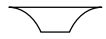
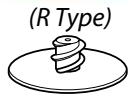
Blending

Quickchange Discs

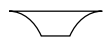


Aluminium Oxide Quickchange Discs

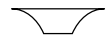
- Ideal for general purpose grinding, deburring, blending and edge grinding on Ferrous and Non-Ferrous materials
- Excellent durability for edge grinding



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQA25 40 50 60 80 120	25mm	40,000	100	GQR025	-
GQA38 40 50 60 80 120	38mm	25,000	100	GQR038	-
GQA50 36 40 50 60 80 120 180	50mm	25,000	100	GQR050	-
GQA75 36 40 50 60 80 120 180	75mm	20,000	50	GQR075	GQRM1420



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQA25 36 40 50 60 80 120 180	25mm	40,000	100	GQS025	-
GQA38 40 50 60 80 120 180 240	38mm	25,000	100	GQS038	-
GQA50 36 40 50 60 80 120 180	50mm	25,000	100	GQS050	-
GQA75 36 40 50 60 80 120 180	75mm	20,000	50	GQS075	GQSM1420



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQA20 50 60 80 120 180 240 320	20mm	37,000	50	ADH20	-
GQA25 36 50 60 80 120 180 240 320	25mm	37,000	50	ADH25	-
GQA38 36 40 50 60 80 120 180 240 320	38mm	25,000	50	ADH38	-
GQA50 36 40 50 60 80 120 180 240 320	50mm	25,000	50	ADH50	420-010-20
GQA75 36 40 50 60 80 120 180 240 320	75mm	20,000	50	ADH75	420-011-20

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(See price list for full list of part codes)

QUICKCHANGE DISCS - ZIRCONIUM QUICKCHANGE DISCS



36 40 50 60 80 = Grit Size **46**

Finishing

Surface Prep & Clean

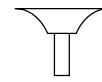
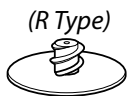
Blending

Quickchange Discs

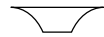
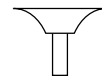
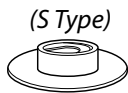


Zirconium Quickchange Discs

- Ideal for use on Titanium, Hastelloy, Inconel and other exotic materials, including Composites
- Rapid stock removal at medium to high level of pressure



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQZ50 (36 40 50 60 80)	50mm	25,000	100	GQR050	-
GQZ75 (36 40 50 60 80)	75mm	20,000	50	GQR075	GQRM1420



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQZ50 (36 40 50 60 80)	50mm	25,000	100	GQS050	-
GQZ75 (36 40 50 60 80)	75mm	20,000	50	GQS075	GQSM1420



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQZ25 (40 50 60 80)	25mm	37,000	50	ADH25	-
GQZ38 (50 60 80)	38mm	25,000	50	ADH38	-
GQZ50 (50 60 80)	50mm	25,000	50	ADH50	420-010-20
GQZ75 (50 60 80)	75mm	20,000	50	ADH75	420-011-20

QUICKCHANGE DISCS - CERAMIC QUICKCHANGE DISCS



36 40 50 60 80 120 = Grit Size

46

Finishing

Surface Prep & Clean

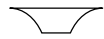
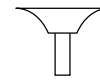
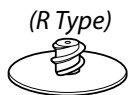
Blending

Quickchange Discs

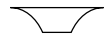
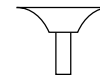
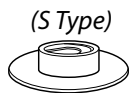


Ceramic Quickchange Discs

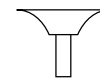
- Ideal for use on Stainless Steel, high Nickel Alloys and other heat sensitive materials
- Offers additional grinding aid layer, allowing cooler grinding
- Rapid metal removal on high pressure applications
- Cooler cutting action to reduce work piece discolouration



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQC50 36 40 50 60	50mm	25,000	100	GQR050	-
GQC75 36 40 50 60	75mm	20,000	50	GQR075	GQRM1420



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQC50 36 40 50 60 80	50mm	25,000	100	GQS050	-
GQC75 36 40 50 60 80	75mm	20,000	50	GQS075	GQSM1420



Part No:	Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQC20 60	20mm	37,000	50	ADH20	-
GQC25 36 60	25mm	37,000	50	ADH25	-
GQC38 36 60 80 120	38mm	25,000	50	ADH38	-
GQC50 36 60 80 120	50mm	25,000	50	ADH50	420-010-20
GQC75 36 60 80 120	75mm	20,000	50	ADH75	420-011-20

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(See price list for full list of part codes)

QUICKCHANGE DISCS - SURFACE CONDITIONING QUICKCHANGE DISCS



COARSE MEDIUM
FINE

46

Finishing

Surface Prep & Clean

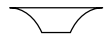
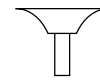
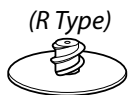
Blending

Quickchange Discs

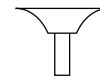
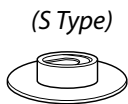


Surface Conditioning Quickchange Discs

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces
- Consistent cut rate throughout life



Part No:		Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQSC50C-R	COARSE	50mm	25,000	50	GQR050	-
GQSC50M-R	MEDIUM	50mm	25,000	50	GQR050	-
GQSC50F-R	FINE	50mm	25,000	50	GQR050	-
GQSC75C-R	COARSE	75mm	18,000	25	GQR075	GQRM1420
GQSC75M-R	MEDIUM	75mm	18,000	25	GQR075	GQRM1420
GQSC75F-R	FINE	75mm	18,000	25	GQR075	GQRM1420



Part No:		Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQSC50C-S	COARSE	50mm	25,000	50	GQS050	-
GQSC50M-S	MEDIUM	50mm	25,000	50	GQS050	-
GQSC50F-S	FINE	50mm	25,000	50	GQS050	-
GQSC75C-S	COARSE	75mm	18,000	25	GQS075	GQSM1420
GQSC75M-S	MEDIUM	75mm	18,000	25	GQS075	GQSM1420
GQSC75F-S	FINE	75mm	18,000	25	GQS075	GQSM1420

QUICKCHANGE DISCS - SURFACE CONDITIONING QUICKCHANGE DISCS



COARSE MEDIUM
FINE

46

Finishing

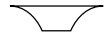
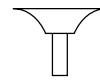
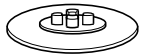
Surface Prep & Clean

Blending

Quickchange Discs



(AD Type)



Surface Conditioning Quickchange Discs

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces
- Consistent cut rate throughout life

Part No:		Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQSC25C-AD	COARSE	25mm	37,000	20	ADH25	-
GQSC25M-AD	MEDIUM	25mm	37,000	20	ADH25	-
GQSC25F-AD	FINE	25mm	37,000	20	ADH25	-
GQSC38C-AD	COARSE	38mm	25,000	20	ADH38	-
GQSC38M-AD	MEDIUM	38mm	25,000	20	ADH38	-
GQSC38F-AD	FINE	38mm	25,000	20	ADH38	-
GQSC50C-AD	COARSE	50mm	20,000	20	ADH50	420-010-20
GQSC50M-AD	MEDIUM	50mm	20,000	20	ADH50	420-010-20
GQSC50F-AD	FINE	50mm	20,000	20	ADH50	420-010-20
GQSC75C-AD	COARSE	75mm	17,000	20	ADH75	420-011-20
GQSC75M-AD	MEDIUM	75mm	17,000	20	ADH75	420-011-20
GQSC75F-AD	FINE	75mm	17,000	20	ADH75	420-011-20

QUICKCHANGE DISCS - FINISHING QUICKCHANGE DISCS



COARSE MEDIUM
FINE VERY FINE

46

Finishing

Surface Prep & Clean

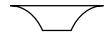
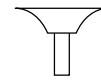
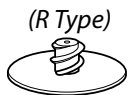
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Quickchange Discs

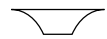
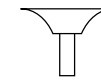
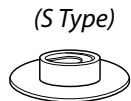


Finishing Quickchange Discs

- Ideal for removing small surface defects, handling marks, light oxidation and cleaning all metals
- No undercut or gouge
- Flexible and conformable



Part No:		Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQB50C-R	COARSE	50mm	25,000	50	GQR050	-
GQB50M-R	MEDIUM	50mm	25,000	50	GQR050	-
GQB50F-R	FINE	50mm	25,000	50	GQR050	-
GQB50VF-R	VERY FINE	50mm	25,000	50	GQR050	-
GQB75C-R	COARSE	75mm	20,000	25	GQR075	GQRM1420
GQB75M-R	MEDIUM	75mm	20,000	25	GQR075	GQRM1420
GQB75F-R	FINE	75mm	20,000	25	GQR075	GQRM1420
GQB75VF-R	VERY FINE	75mm	20,000	25	GQR075	GQRM1420



Part No:		Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQB50C-S	COARSE	50mm	25,000	50	GQS050	-
GQB50M-S	MEDIUM	50mm	25,000	50	GQS050	-
GQB50F-S	FINE	50mm	25,000	50	GQS050	-
GQB50VF-S	VERY FINE	50mm	25,000	50	GQS050	-
GQB75C-S	COARSE	75mm	20,000	25	GQS075	GQSM1420
GQB75M-S	MEDIUM	75mm	20,000	25	GQS075	GQSM1420
GQB75F-S	FINE	75mm	20,000	25	GQS075	GQSM1420
GQB75VF-S	VERY FINE	75mm	20,000	25	GQS075	GQSM1420

QUICKCHANGE DISCS - FINISHING QUICKCHANGE DISCS



COARSE MEDIUM
FINE

46

Finishing

Surface Prep & Clean

Blending

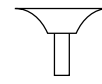
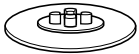
Quickchange Discs



Finishing Quickchange Discs

- Ideal for removing small surface defects, handling marks, light oxidation and cleaning all metals
- No undercut or gouge
- Flexible and conformable

(AD Type)



Part No:		Diameter Ø	Max RPM	Pack Qty	Disc Holder 1	Disc Holder 2
GQB25C-AD	COARSE	25mm	37,000	20	ADH25	-
GQB25M-AD	MEDIUM	25mm	37,000	20	ADH25	-
GQB25F-AD	FINE	25mm	37,000	20	ADH25	-
GQB38C-AD	COARSE	38mm	25,000	20	ADH38	-
GQB38M-AD	MEDIUM	38mm	25,000	20	ADH38	-
GQB38F-AD	FINE	38mm	25,000	20	ADH38	-
GQB50C-AD	COARSE	50mm	20,000	20	ADH50	420-010-20
GQB50M-AD	MEDIUM	50mm	20,000	20	ADH50	420-010-20
GQB50F-AD	FINE	50mm	20,000	20	ADH50	420-010-20
GQB75C-AD	COARSE	75mm	17,000	20	ADH75	420-011-20
GQB75M-AD	MEDIUM	75mm	17,000	20	ADH75	420-011-20
GQB75F-AD	FINE	75mm	17,000	20	ADH75	420-011-20

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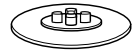
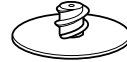
(See price list for full list of part codes)

QUICKCHANGE DISCS - HOLDERS



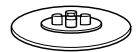
Quickchange Discs

Standard Holder



Diameter Ø	S Type	R Type	AD Type
20mm	-	-	ADH20
25mm	GQS025	GQR025	ADH25
38mm	GQS038	GQR038	ADH38
50mm	GQS050/GQS050FRM	GQR050/GQR050FRM	ADH50
75mm	GQS075	GQR075	ADH75

Short Reach Direct Attachment Holder



Diameter Ø	S Type	R Type	AD Type
50mm	-	-	420-010-20
75mm	GQSM1420	GQRM1420	420-011-20

Blending

Surface Preparation & Cleaning

Finishing

FLAP WHEELS

Aluminium Oxide Flap Wheels | CERAMIQ™ Flap Wheels |
Aluminium Oxide Miniature Flap Wheels



FLAP WHEELS - ALUMINIUM OXIDE FLAP WHEELS



40 60 80 100 120 180 = Grit Size

1

Finishing

Surface Prep & Clean

Blending

Flap Wheels



Aluminium Oxide Flap Wheels

- Flap wheels are ideal for use on a wide range of materials for stock removal, deburring, cleaning, blending and finishing
- Typical applications include cleaning weld surfaces, removing die lines, paint or rust removal and sanding
- Grits 150, 240 and 320 available upon request



Part No:		Diameter Ø	Depth	Shank Diameter Ø	Max RPM	Pack Qty
GS3010	40 60 80 100 120 180	30mm	10mm	3mm	25,000	10
GS3015	40 60 80 100 120 180	30mm	15mm	3mm	25,000	10
GS3010L	40 60 80 100 120 180	30mm	10mm	6mm	25,000	10
GS3015L	40 60 80 100 120 180	30mm	15mm	6mm	25,000	10
GS4010	40 60 80 100 120 180	40mm	10mm	6mm	19,000	10
GS4015	40 60 80 100 120 180	40mm	15mm	6mm	19,000	10
GS4020	40 60 80 100 120 180	40mm	20mm	6mm	19,000	10
GS4025	40 60 80 100 120 180	40mm	25mm	6mm	19,000	10
GS4030	40 60 80 100 120 180	40mm	30mm	6mm	19,000	10
GS5010	40 60 80 100 120 180	50mm	10mm	6mm	15,000	10
GS5015	40 60 80 100 120 180	50mm	15mm	6mm	15,000	10
GS5020	40 60 80 100 120 180	50mm	20mm	6mm	15,000	10
GS5025	40 60 80 100 120 180	50mm	25mm	6mm	15,000	10
GS5030	40 60 80 100 120 180	50mm	30mm	6mm	15,000	10
GS5040	40 60 80 100 120 180	50mm	40mm	6mm	15,000	10
GS6010	40 60 80 100 120 180	60mm	10mm	6mm	12,600	10
GS6015	40 60 80 100 120 180	60mm	15mm	6mm	12,600	10
GS6020	40 60 80 100 120 180	60mm	20mm	6mm	12,600	10
GS6025	40 60 80 100 120 180	60mm	25mm	6mm	12,600	10
GS6030	40 60 80 100 120 180	60mm	30mm	6mm	12,600	10
GS6040	40 60 80 100 120 180	60mm	40mm	6mm	12,600	10
GS6050	40 60 80 100 120 180	60mm	50mm	6mm	12,600	6
GS8015	40 60 80 100 120 180	80mm	15mm	6mm	9,500	10
GS8020	40 60 80 100 120 180	80mm	20mm	6mm	9,500	10
GS8025	40 60 80 100 120 180	80mm	25mm	6mm	9,500	10
GS8030	40 60 80 100 120 180	80mm	30mm	6mm	9,500	10
GS8040	40 60 80 100 120 180	80mm	40mm	6mm	9,500	10
GS8050	40 60 80 100 120 180	80mm	50mm	6mm	9,500	6

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(See price list for full list of part codes)

FLAP WHEELS - CERAMIQ™ FLAP WHEELS



40 60 80 = Grit Size

3

Finishing

Surface Prep & Clean

Blending

Flap Wheels



CERAMIQ™ Flap Wheels

- Flap wheels are ideal for use on a wide range of materials for stock removal, deburring, cleaning, blending and finishing
- Typical applications include cleaning weld surfaces, removing die lines, paint or rust removal and sanding
- CERAMIQ™ flap wheels are suitable for aggressive grinding and maximum stock removal



Part No:		Diameter Ø	Depth	Shank Diameter Ø	Max RPM	Pack Qty
GSCIQ3015L	40 60 80	30mm	15mm	6mm	25,000	10
GSCIQ4020	40 60 80	40mm	20mm	6mm	19,000	10
GSCIQ5015	40 60 80	50mm	15mm	6mm	15,000	10
GSCIQ5030	40 60 80	50mm	30mm	6mm	15,000	10
GSCIQ6030	40 60 80	60mm	30mm	6mm	12,600	10

FLAP WHEELS - ALUMINIUM OXIDE FLAP WHEELS



80 120 180 = Grit Size

4

Finishing

Surface Prep & Clean

Blending

Flap Wheels



Aluminium Oxide Miniature Flap Wheels

- Miniature flap wheels are excellent for finishing, grinding and polishing small intricate work pieces



Part No:	Diameter Ø	Depth	Shank Diameter Ø	Max RPM	Pack Qty
GSM1010	10mm	10mm	3mm	40,000	10
GSM1515	15mm	15mm	3mm	40,000	10
GSM2010	20mm	10mm	6mm	30,000	10
GSM2015	20mm	15mm	6mm	30,000	10
GSM2020	20mm	20mm	6mm	30,000	10
GSM2505	25mm	5mm	6mm	30,000	10
GSM2510	25mm	10mm	6mm	30,000	10
GSM2515	25mm	15mm	6mm	30,000	10
GSM2520	25mm	20mm	6mm	30,000	10
GSM2525	25mm	25mm	6mm	30,000	10
GSM3005L	30mm	5mm	6mm	25,000	10
GSM3005	30mm	5mm	3mm	25,000	10

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(See price list for full list of part codes)

UNITISED WHEELS

Non-Woven Unitised Wheels | Mandrel |
Non-Woven Quickchange Unitised Wheels



UNITISED WHEELS - NON-WOVEN UNITISED WHEELS



MEDIUM FINE

82

Finishing

Blending

Unitised Wheels



Non-Woven Unitised Wheels

- Ideal for a wide range of deburring, polishing and finishing applications
- Ideal for use on harder materials e.g. Titanium and Stainless Steel



Part No:		Diameter Ø	Depth	Bore Diameter Ø	Series	Density	Grain	Max RPM	Pack QTY
082200	MEDIUM	50mm	3mm	6.35mm	8AM	Hard	A/O	22,000	10
082201	MEDIUM	50mm	3mm	6.35mm	9AM	Extra Hard	A/O	18,000	10
082202	FINE	50mm	6mm	6.35mm	6AF	Medium	A/O	22,000	10
082204	FINE	50mm	6mm	6.35mm	2SF	Soft	SC	18,000	10
082205	MEDIUM	50mm	6mm	6.35mm	2AM	Soft	A/O	18,000	10
082207	FINE	50mm	12mm	6.35mm	4SF	Medium	SC	18,000	10
082208	FINE	50mm	12mm	6.35mm	2SF	Soft	SC	18,000	10
082209	MEDIUM	50mm	12mm	6.35mm	8AM	Hard	A/O	22,000	10

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(See price list for full list of part codes)

UNITISED WHEELS - NON-WOVEN UNITISED WHEELS



COARSE

MEDIUM

FINE

82

Finishing

Blending

Unitised Wheels



Non-Woven Unitised Wheels

- Ideal for a wide range of deburring, polishing and finishing applications
- Ideal for use on harder materials e.g. Titanium and Stainless Steel



Part No:	Diameter Ø	Depth	Bore Diameter Ø	Series	Density	Grain	Max RPM	Pack QTY
082300 MEDIUM	75mm	3mm	6.35mm	8AM	Hard	A/O	18,000	10
082301 COARSE	75mm	6mm	6.35mm	8AC	Hard	A/O	18,000	10
082302 FINE	75mm	6mm	6.35mm	6AF	Medium	A/O	18,000	10
082303 FINE	75mm	6mm	6.35mm	4SF	Medium	SC	12,000	10
082305 MEDIUM	75mm	6mm	6.35mm	8AM	Hard	A/O	18,000	10
082306 MEDIUM	75mm	6mm	6.35mm	2AM	Soft	A/O	12,000	10
082307 FINE	75mm	12mm	6.35mm	4SF	Medium	SC	12,000	10

UNITISED WHEELS - MANDREL

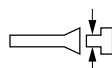
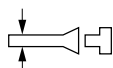


Unitised Wheels



Mandrel

- Reusable Spindle Mounted Mandrel



Part No:	Shank Diameter Ø	Bore Diameter Ø	Pack QTY
GMXM6	6mm	6mm	1



MEDIUM FINE

82

Finishing

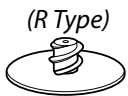
Blending

Unitised Wheels



Non-Woven Quickchange Unitised Wheels

- Ideal for a wide range of deburring, polishing and finishing applications
- Ideal for use on harder materials e.g. Titanium and Stainless Steel
- Quickchange R Type locking system for convenient and fast changeover of discs
- To be used with standard quickchange holder GQR050 or GQR075



Part No:	Diameter Ø	Depth	Series	Density	Grain	Max RPM	Pack QTY
082900 FINE	50mm	6mm	2SF	Soft	SC	18,000	10
082901 MEDIUM	50mm	6mm	6AM	Medium	A/O	18,000	10
082902 FINE	75mm	6mm	2SF	Soft	SC	12,000	10
082903 MEDIUM	75mm	6mm	6AM	Medium	A/O	12,000	10
082904 MEDIUM	75mm	3mm	8AM	Hard	A/O	12,000	10

SPIRABANDS

Aluminium Oxide Spirabands - Cylindrical | Aluminium Oxide Spirabands - Conical |
Zirconium Spirabands - Cylindrical | Zirconium Spirabands - Conical | Spiraband Holders



SPIRABANDS - ALUMINIUM OXIDE SPIRABANDS - CYLINDRICAL



50 80 150 = Grit Size

42

Finishing

Surface Prep & Clean

Spirabands



Aluminium Oxide Spirabands - Cylindrical

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning on all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces



Part No:		Diameter Ø	Depth	Grain	Shape	Holder	Max RPM	Pack QTY
GBA1010	50 80 150	10mm	10mm	A/O	Cylindrical	GBH1010	36,000	50
GBA1020	50 80 150	10mm	20mm	A/O	Cylindrical	GBH1020	36,000	50
GBA1310	50 80 150	13mm	10mm	A/O	Cylindrical	GBH1310	36,000	50
GBA1325	50 80 150	13mm	25mm	A/O	Cylindrical	GBH1325	36,000	50
GBA1510	50 80 150	15mm	10mm	A/O	Cylindrical	GBH1510	36,000	50
GBA1530	50 80 150	15mm	30mm	A/O	Cylindrical	GBH1530	36,000	50
GBA1925	50 80 150	19mm	25mm	A/O	Cylindrical	GBH1925	30,000	50
GBA2220	50 80 150	22mm	20mm	A/O	Cylindrical	GBH2220	26,000	50
GBA2525	50 80 150	25mm	25mm	A/O	Cylindrical	GBH2525	24,000	50
GBA3020	50 80 150	30mm	20mm	A/O	Cylindrical	GBH3020	19,100	50
GBA3030	50 80 150	30mm	30mm	A/O	Cylindrical	GBH3030	19,100	50
GBA3825	50 80 150	38mm	25mm	A/O	Cylindrical	GBH3825	15,100	50
GBA4530	50 80 150	45mm	30mm	A/O	Cylindrical	GBH4530	12,700	50
GBA5125	50 80 150	51mm	25mm	A/O	Cylindrical	GBH5125	11,200	50
GBA6030	50 80 150	60mm	30mm	A/O	Cylindrical	GBH6030	9,500	50
GBA7530	50 80 150	75mm	30mm	A/O	Cylindrical	GBH7530	7,600	50
GBA10040	50 80 150	100mm	40mm	A/O	Cylindrical	GBH10040	5,700	50

SPIRABANDS - ALUMINIUM OXIDE SPIRABANDS - CONICAL



50 80 150 = Grit Size

42

Finishing

Surface Prep & Clean

Spirabands



Aluminium Oxide Spirabands - Conical

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning on all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces



Part No:		Diameter Ø	Depth	Grain	Shape	Holder	Max RPM	Pack QTY
GBA292230	50 80 150	29/22mm	30mm	A/O	Conical	GBH292230	19,100	50
GBA362260	50 80 150	36/22mm	60mm	A/O	Conical	GBH362260	11,000	50

SPIRABANDS - ZIRCONIUM SPIRABANDS - CYLINDRICAL



50 80 = Grit Size

42

Finishing

Surface Prep & Clean

Spirabands



Zirconium Spirabands - Cylindrical

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces



Part No:		Diameter Ø	Depth	Grain	Shape	Holder	Max RPM	Pack QTY
GBZ1010	50 80	10mm	10mm	Zirc	Cylindrical	GBH1010	36,000	50
GBZ1020	50 80	10mm	20mm	Zirc	Cylindrical	GBH1020	36,000	50
GBZ1310	50 80	13mm	10mm	Zirc	Cylindrical	GBH1310	36,000	50
GBZ1325	50 80	13mm	25mm	Zirc	Cylindrical	GBH1325	36,000	50
GBZ1510	50 80	15mm	10mm	Zirc	Cylindrical	GBH1510	36,000	50
GBZ1530	50 80	15mm	30mm	Zirc	Cylindrical	GBH1530	36,000	50
GBZ1925	50 80	19mm	25mm	Zirc	Cylindrical	GBH1925	30,000	50
GBZ2220	50 80	22mm	20mm	Zirc	Cylindrical	GBH2220	26,000	50
GBZ2525	50 80	25mm	25mm	Zirc	Cylindrical	GBH2525	24,000	50
GBZ3020	50 80	30mm	20mm	Zirc	Cylindrical	GBH3020	19,100	50
GBZ3030	50 80	30mm	30mm	Zirc	Cylindrical	GBH3030	19,100	50
GBZ3825	50 80	38mm	25mm	Zirc	Cylindrical	GBH3825	15,100	50
GBZ4530	50 80	45mm	30mm	Zirc	Cylindrical	GBH4530	12,700	50
GBZ5125	50 80	51mm	25mm	Zirc	Cylindrical	GBH5125	11,200	50
GBZ6030	50 80	60mm	30mm	Zirc	Cylindrical	GBH6030	9,500	50
GBZ7530	50 80	75mm	30mm	Zirc	Cylindrical	GBH7530	7,600	50
GBZ10040	50 80	100mm	40mm	Zirc	Cylindrical	GBH10040	5,700	50

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(See price list for full list of part codes)

SPIRABANDS - ZIRCONIUM SPIRABANDS - CONICAL



50 80 = Grit Size

42

Finishing

Surface Prep & Clean

Spirabands



Zirconium Spirabands - Conical

- Ideal for removing surface defects, machining marks, heavy oxidation, weld splatter and cleaning all metals
- Offers durability for edge work
- Effective on flat and contoured surfaces



Part No:		Diameter Ø	Depth	Grain	Shape	Holder	Max RPM	Pack QTY
GBZ292230	50 80	29/22mm	30mm	Zirc	Conical	GBH292230	19,100	50
GBZ362260	50 80	36/22mm	60mm	Zirc	Conical	GBH362260	11,000	50



Spiraband Holders



Conical

Cylindrical

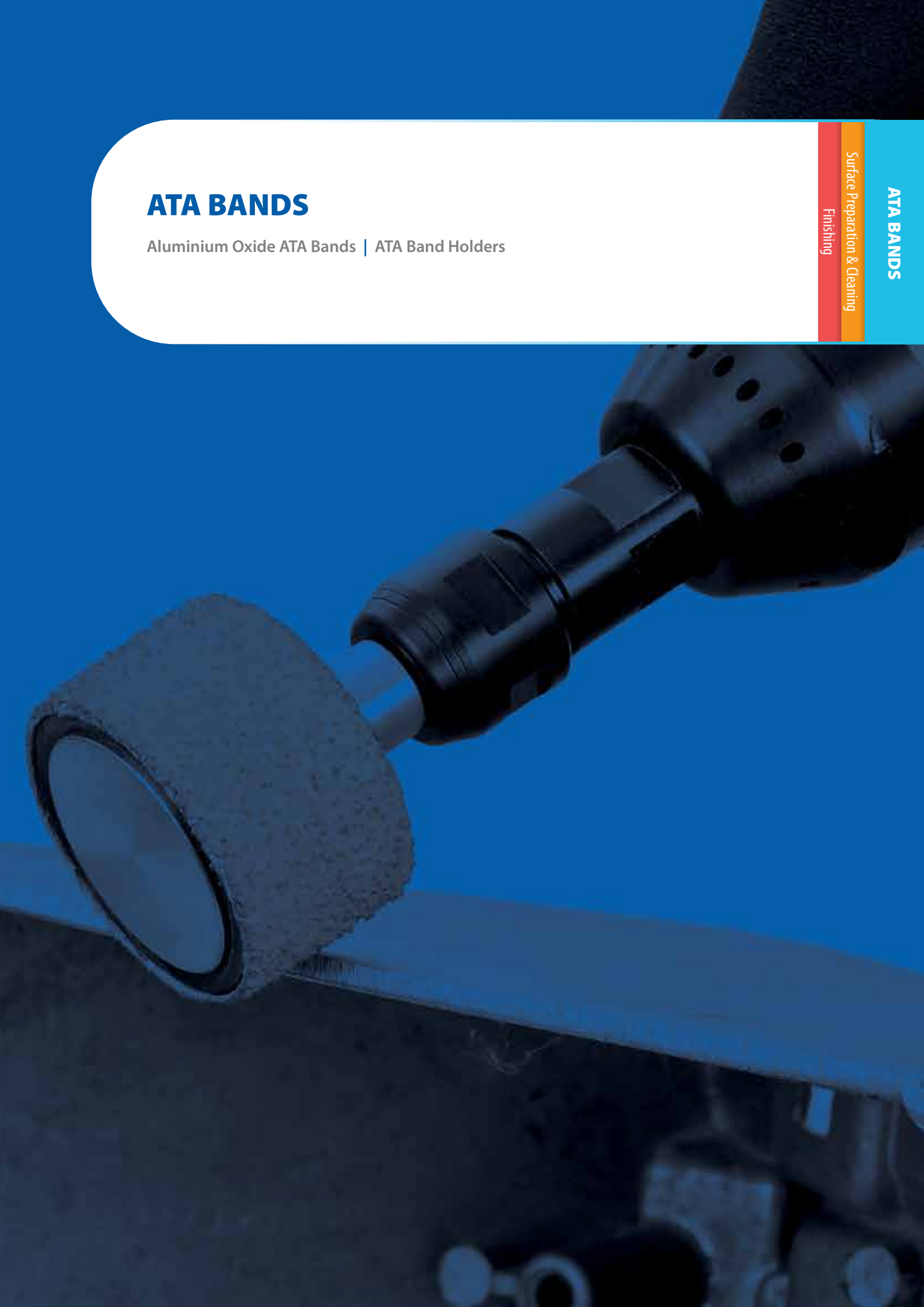
- Spindle mounted reusable slotted rubber drums that expand under centrifugal speeds to provide grip



Part No:	Diameter Ø	Depth	Spindle	Shape	Max RPM	Pack QTY
GBH1010	10mm	10mm	6mm	Cylindrical	36,000	1
GBH1020	10mm	20mm	6mm	Cylindrical	36,000	1
GBH1310	13mm	10mm	6mm	Cylindrical	36,000	1
GBH1325	13mm	25mm	6mm	Cylindrical	36,000	1
GBH1510	15mm	10mm	6mm	Cylindrical	36,000	1
GBH1530	15mm	30mm	6mm	Cylindrical	36,000	1
GBH1925	19mm	25mm	6mm	Cylindrical	30,000	1
GBH2220	22mm	20mm	6mm	Cylindrical	26,000	1
GBH2525	25mm	25mm	6mm	Cylindrical	24,000	1
GBH3020	30mm	20mm	6mm	Cylindrical	19,100	1
GBH3030	30mm	30mm	6mm	Cylindrical	19,100	1
GBH3825	38mm	25mm	6mm	Cylindrical	15,100	1
GBH4530	45mm	30mm	6mm	Cylindrical	12,700	1
GBH5125	51mm	25mm	6mm	Cylindrical	11,200	1
GBH6030	60mm	30mm	6mm	Cylindrical	9,500	1
GBH7530	75mm	30mm	8mm	Cylindrical	7,600	1
GBH10040	100mm	40mm	8mm	Cylindrical	5,700	1
GBH292230	29/22mm	30mm	6mm	Conical	19,100	1
GBH362260	36/22mm	60mm	6mm	Conical	11,000	1

ATA BANDS

Aluminium Oxide ATA Bands | ATA Band Holders



ATA BANDS - ALUMINIUM OXIDE ATA BANDS



36 50 80 120 150 = Grit Size



Finishing

Surface Prep & Clean

ATA Bands



Aluminium Oxide ATA Bands

- Ideal for use on Aluminium and soft metals
- Used for weld removal and deburring



Part No:	Diameter Ø	Depth	Shape	Holder	Max RPM	Pack QTY	
AB1512	50 80 120 150	15mm	12mm	Cylindrical	AH1512	25,000	100
AB1525	50 80 120 150	15mm	25mm	Cylindrical	AH1525	25,000	100
AB2025	50 80 120 150	20mm	25mm	Cylindrical	AH2025	25,000	100
AB2525	36 50 80 120 150	25mm	25mm	Cylindrical	AH2525	18,000	100
AB2538	36 50 80 120 150	25mm	38mm	Cylindrical	AH2538	18,000	100
AB3030	36 50 80 120 150	30mm	30mm	Cylindrical	AH3030	16,000	100
AB3825	36 50 80 120 150	38mm	25mm	Cylindrical	AH3825	12,000	100
AB5025	36 50 80 120 150	50mm	25mm	Cylindrical	AH5025	10,000	100

ATA BANDS - ATA BAND HOLDERS



ATA Bands



ATA Band Holders

- Reusable spindle mounted holders with mechanical expansion to provide grip



Part No:	Diameter Ø	Depth	Shape	Pack QTY
AH1512	15mm	12mm	Cylindrical	1
AH1525	15mm	25mm	Cylindrical	1
AH2025	20mm	25mm	Cylindrical	1
AH2525	25mm	25mm	Cylindrical	1
AH2538	25mm	38mm	Cylindrical	1
AH3030	30mm	30mm	Cylindrical	1
AH3825	38mm	25mm	Cylindrical	1
AH5025	50mm	25mm	Cylindrical	1

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(See price list for full list of part codes)

MOUNTED POINTS

Aluminium Oxide Mounted Points | Mounted Points Shape Reference



MOUNTED POINTS - ALUMINIUM OXIDE MOUNTED POINTS



36 46 100 = Grit Size

41

Finishing

Stock Removal

Mounted Points

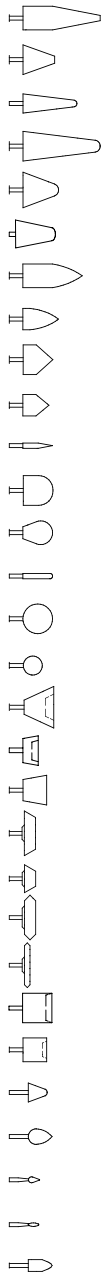


Aluminium Oxide Mounted Points

- Versatile, for both small job shop applications and high volume fast cutting, grinding and finishing applications
- Vitrified mounted points allow a cool cut, with less burn and higher metal removal rates
- Various shapes and sizes to suit a wide range of applications



Part No:	Shape	Colour	Dia. Ø	Length	Spindle	Max RPM	Abrasive	Hardness	Structure	Bonding	Pack QTY
GHA01006PKM 36	A1	Pink	19mm	63mm	6mm	19,800	11A	P	5	V	10
GHA02006PKM 36	A2	Pink	25mm	32mm	6mm	38,000	11A	P	5	V	10
GHA03506PKM 46	A3S	Pink	16mm	45mm	6mm	17,000	11A	Q	5	V	10
GHA03006PKM 36	A3	Pink	25mm	70mm	6mm	16,100	11A	P	5	V	10
GHA04006PKM 36	A4	Pink	32mm	32mm	6mm	29,840	11A	P	5	V	10
GHA05006PKM 36	A5	Pink	19mm	28mm	6mm	45,000	11A	P	5	V	10
GHA11006PKM 36	A11	Pink	22mm	50mm	6mm	19,860	11A	P	5	V	10
GHA12006PKM 36	A12	Pink	18mm	32mm	6mm	48,000	11A	P	5	V	10
GHA13006PKM 100	A13	Pink	28mm	28mm	6mm	33,950	11A	P	5	V	10
GHA14006PKM 36	A14	Pink	18mm	22mm	6mm	53,050	11A	P	5	V	10
GHA15006PKM 36	A15	Pink	6mm	27mm	6mm	72,750	11A	P	5	V	10
GHA21006PKM 36	A21	Pink	25mm	25mm	6mm	34,500	11A	P	5	V	10
GHA23006PKM 36	A23	Pink	19mm	25mm	6mm	39,370	11A	P	5	V	10
GHA24006PKM 100	A24	Pink	6mm	19mm	6mm	76,500	11A	P	5	V	10
GHA25006PKM 36	A25	Pink	25mm	25mm	6mm	35,620	11A	P	5	V	10
GHA26006PKM 100	A26	Pink	16mm	16mm	6mm	59,680	11A	P	5	V	10
GHA31006PKM 36	A31	Pink	35mm	25mm	6mm	27,260	11A	P	5	V	10
GHA32006PKM 36	A32	Pink	25mm	20mm	6mm	38,200	11A	P	5	V	10
GHA33006PKM 36	A33	Pink	25mm	13mm	6mm	38,000	11A	P	5	V	10
GHA34006PKM 100	A34	Pink	38mm	10mm	6mm	25,130	11A	P	5	V	10
GHA35006PKM 36	A35	Pink	25mm	10mm	6mm	38,200	11A	P	5	V	10
GHA36006PKM 36	A36	Pink	41mm	10mm	6mm	23,520	11A	P	5	V	10
GHA37006PKM 36	A37	Pink	32mm	6mm	6mm	29,840	11A	P	5	V	10
GHA38006PKM 36	A38	Pink	25mm	25mm	6mm	34,500	11A	P	5	V	10
GHA39006PKM 36	A39	Pink	19mm	19mm	6mm	47,250	11A	P	5	V	10
GHB04103PKM 100	B41	Pink	16mm	16mm	3mm	33,750	11A	P	5	V	10
GHB04203PKM 100	B42	Pink	13mm	19mm	3mm	33,750	11A	Q	5	V	10
GHB04403PKM 100	B44	Pink	6mm	10mm	3mm	68,400	11A	P	5	V	10
GHB04603PKM 100	B46	Pink	3mm	8mm	3mm	105,000	11A	Q	5	V	10
GHB05203PKM 100	B52	Pink	10mm	19mm	3mm	45,370	11A	P	5	V	10



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MOUNTED POINTS - ALUMINIUM OXIDE MOUNTED POINTS



100 = Grit Size

41

Finishing

Stock Removal

Mounted Points



Aluminium Oxide Mounted Points

- Versatile, for both small job shop applications and high volume fast cutting, grinding and finishing applications
- Vitrified mounted points allow a cool cut, with less burn and higher metal removal rates
- Various shapes and sizes to suit a wide range of applications



Part No:	Shape	Colour	Dia. Ø	Length	Spindle	Max RPM	Abrasive	Hardness	Structure	Bonding	Pack QTY	
GHB05303PKM 100	B53	Pink	6mm	16mm	3mm	60,000	11A	P	5	V	10	
GHB06203PKM 100	B62	Pink	13mm	10mm	3mm	41,020	11A	P	5	V	10	
GHB07103PKM 100	B71	Pink	16mm	3mm	3mm	59,680	11A	Q	5	V	10	
GHB08103PKM 100	B81	Pink	19mm	5mm	3mm	47,750	11A	P	5	V	10	
GHB09103PKM 100	B91	Pink	13mm	16mm	3mm	34,500	11A	P	5	V	10	
GHB09203PKM 100	B92	Pink	6mm	6mm	3mm	81,370	11A	P	5	V	10	
GHB09703PKM 100	B97	Pink	3mm	10mm	3mm	105,000	11A	P	5	V	10	
GHB09803PKM 100	B98	Pink	3mm	6mm	3mm	105,000	11A	P	5	V	10	
GHB10103PKM 100	B101	Pink	16mm	18mm	3mm	33,750	11A	P	5	V	10	
GHB10303PKM 100	B103	Pink	16mm	5mm	3mm	59,680	11A	P	5	V	10	
GHB10403PKM 100	B104	Pink	8mm	10mm	3mm	68,400	11A	P	5	V	10	
GHB12103PKM 100	B121	Pink	13mm	13mm	3mm	45,370	11A	P	5	V	10	
GHB12203PKM 100	B122	Pink	10mm	10mm	3mm	61,650	11A	P	5	V	10	
GHB12303PKM 100	B123	Pink	5mm	5mm	3mm	104,250	11A	P	5	V	10	
GHB13103PKM 100	B131	Pink	13mm	13mm	3mm	34,500	11A	P	5	V	10	
GHB13203PKM 100	B132	Pink	10mm	13mm	3mm	45,370	11A	Q	5	V	10	
GHB13303PKM 100	B133	Pink	10mm	10mm	3mm	54,000	11A	P	5	V	10	
GHB13503PKM 100	B135	Pink	6mm	13mm	3mm	60,000	11A	P	5	V	10	
GHW14403PKM 100	W144	Pink	3mm	6mm	3mm	105,000	11A	P	5	V	10	
GHW14503PKM 100	W145	Pink	3mm	10mm	3mm	105,000	11A	P	5	V	10	
GHW14603PKM 100	W146	Pink	3mm	13mm	3mm	105,000	11A	P	5	V	10	
GHW15203PKM 100	W152	Pink	5mm	6mm	3mm	105,000	11A	P	5	V	10	
GHW15303PKM 100	W153	Pink	5mm	10mm	3mm	80,850	11A	P	5	V	10	
GHW15403PKM 100	W154	Pink	5mm	13mm	3mm	70,000	11A	P	5	V	10	
GHW16003PKM 100	W160	Pink	6mm	6mm	3mm	81,370	11A	P	5	V	10	
GHW16203PKM 100	W162	Pink	6mm	10mm	3mm	61,000	11A	P	5	V	10	
GHW16303PKM 100	W163	Pink	6mm	13mm	3mm	60,000	11A	P	5	V	10	
GHW16403PKM 100	W164	Pink	6mm	19mm	3mm	45,900	11A	P	5	V	10	
GHW17003PKM 100	W170	Pink	8mm	13mm	3mm	55,000	11A	P	5	V	10	
GHW17503PKM 100	W175	Pink	10mm	10mm	3mm	54,000	11A	P	5	V	10	

Ordering Information

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(See price list for full list of part codes)

MOUNTED POINTS - ALUMINIUM OXIDE MOUNTED POINTS



36 46 60 100 = Grit Size

41

Finishing

Stock Removal

Mounted Points



Aluminium Oxide Mounted Points

- Versatile, for both small job shop applications and high volume fast cutting, grinding and finishing applications
- Vitrified mounted points allow a cool cut, with less burn and higher metal removal rates
- Various shapes and sizes to suit a wide range of applications



Part No:	Shape	Colour	Dia. Ø	Length	Spindle	Max RPM	Abrasive	Hardness	Structure	Bonding	Pack QTY	
GHW17603PKM 100	W176	Pink	10mm	13mm	3mm	45,370	11A	P	5	V	10	
GHW17706PKM 100	W177	Pink	10mm	19mm	6mm	66,000	11A	P	5	V	10	
GHW17806PKM 100	W178	Pink	10mm	25mm	6mm	55,200	11A	P	5	V	10	
GHW17906PKM 100	W179	Pink	10mm	32mm	6mm	45,000	11A	P	5	V	10	
GHW18206PKM 100	W182	Pink	13mm	3mm	6mm	73,460	11A	P	5	V	10	
GHW18506PKM 100	W185	Pink	13mm	13mm	6mm	61,500	11A	P	5	V	10	
GHW18606PKM 100	W186	Pink	13mm	19mm	6mm	51,000	11A	Q	5	V	10	
GHW18706PKM 100	W187	Pink	13mm	25mm	6mm	40,000	11A	P	5	V	10	
GHW18806PKM 36	W188	Pink	13mm	38mm	6mm	30,370	11A	R	5	V	10	
GHW18906PKM 46	W189	Pink	13mm	50mm	6mm	24,000	11A	Q	5	V	10	
GHW19606PKM 36	W196	Pink	16mm	25mm	6mm	35,250	11A	P	5	V	10	
GHW19706PKM 36	W197	Pink	16mm	50mm	6mm	21,000	11A	P	5	V	10	
GHW20006PKM 100	W200	Pink	19mm	3mm	6mm	47,750	11A	P	5	V	10	
GHW20106PKM 100	W201	Pink	19mm	6mm	6mm	47,750	11A	P	5	V	10	
GHW20306PKM 100	W203	Pink	19mm	13mm	6mm	47,750	11A	P	5	V	10	
GHW20406PKM 100	W204	Pink	19mm	19mm	6mm	42,750	11A	P	5	V	10	
GHW20506PKM 36	W205	Pink	19mm	25mm	6mm	34,500	11A	P	5	V	10	
GHW20706PKM 60	W207	Pink	19mm	38mm	6mm	24,000	11A	P	5	V	10	
GHW20806PKM 36	W208	Pink	19mm	51mm	6mm	18,750	11A	P	5	V	10	
GHW21506PKM 60	W215	Pink	25mm	3mm	6mm	38,200	11A	P	5	V	10	
GHW21606PKM 60	W216	Pink	25mm	6mm	6mm	38,200	11A	P	5	V	10	
GHW21806PKM 36	W218	Pink	25mm	13mm	6mm	38,200	11A	P	5	V	10	
GHW22006PKM 100	W220	Pink	25mm	25mm	6mm	25,500	11A	P	5	V	10	
GHW22206PKM 36	W222	Pink	25mm	50mm	6mm	15,900	11A	P	5	V	10	
GHW22606PKM 36	W226	Pink	32mm	10mm	6mm	29,840	11A	P	5	V	10	
GHW22706PKM 36	W227	Pink	32mm	13mm	6mm	29,840	11A	P	5	V	10	
GHW22806PKM 36	W228	Pink	32mm	19mm	6mm	29,840	11A	P	5	V	10	
GHW23006PKM 36	W230	Pink	32mm	32mm	6mm	20,400	11A	P	5	V	10	
GHW23206PKM 36	W232	Pink	32mm	50mm	6mm	14,250	11A	P	5	V	10	
GHW23606PKM 36	W236	Pink	38mm	13mm	6mm	25,130	11A	P	5	V	10	
GHW24206PKM 100	W242	Pink	50mm	25mm	6mm	19,100	11A	P	5	V	10	

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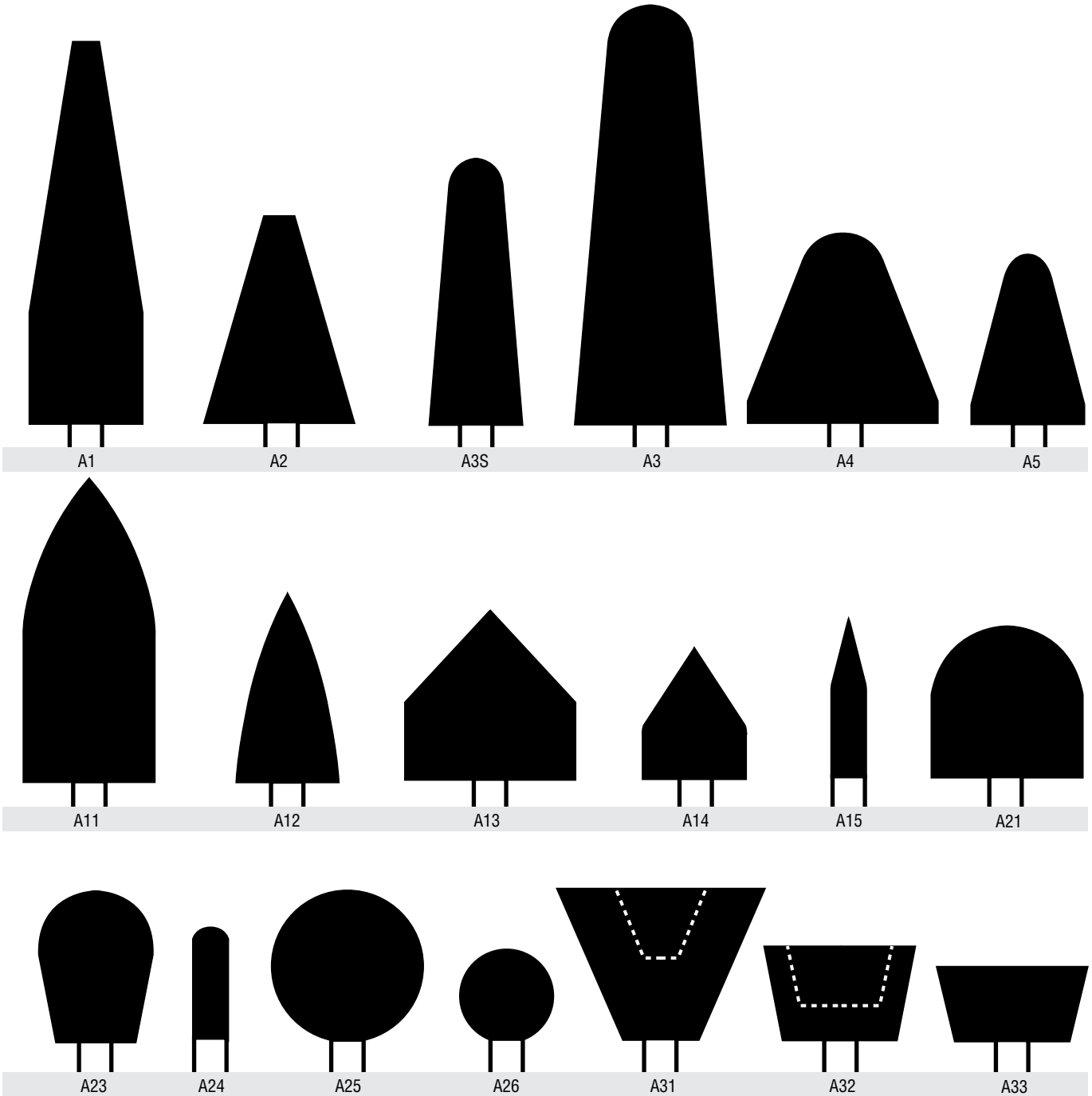
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(See price list for full list of part codes)



Shape A

Illustrations show actual size





Shape A & B

Illustrations show actual size



A34



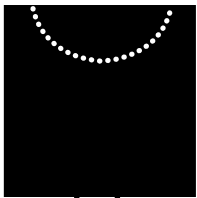
A35



A36



A37



A38



A39



B41



B42



B44



B46



B52



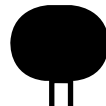
B53



B54



B55



B62



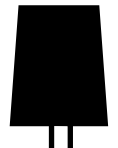
B71



B73



B81



B91



B92



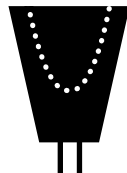
B96



B97



B98



B101



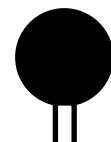
B103



B104



B111



B121

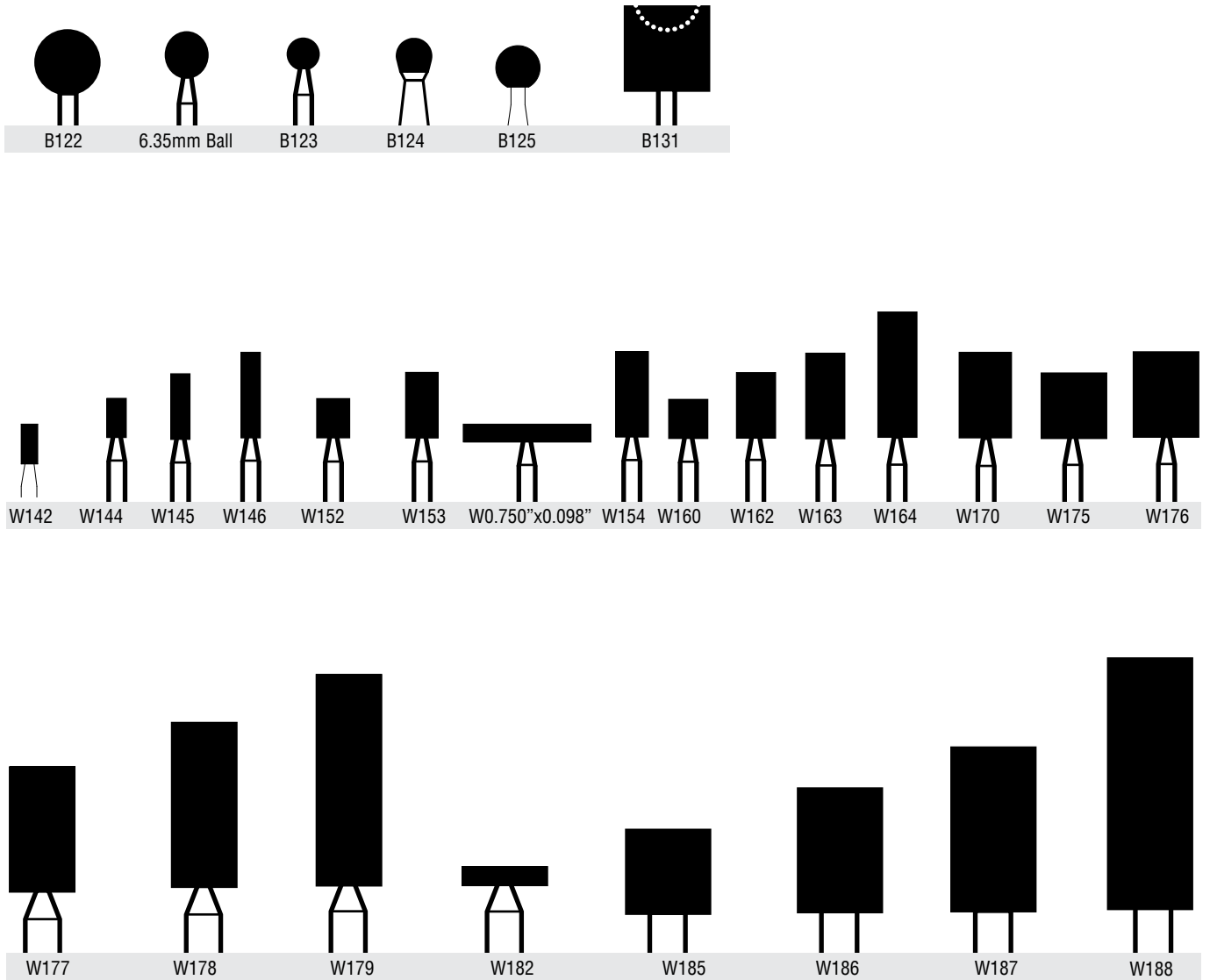


B122



Shape B & W

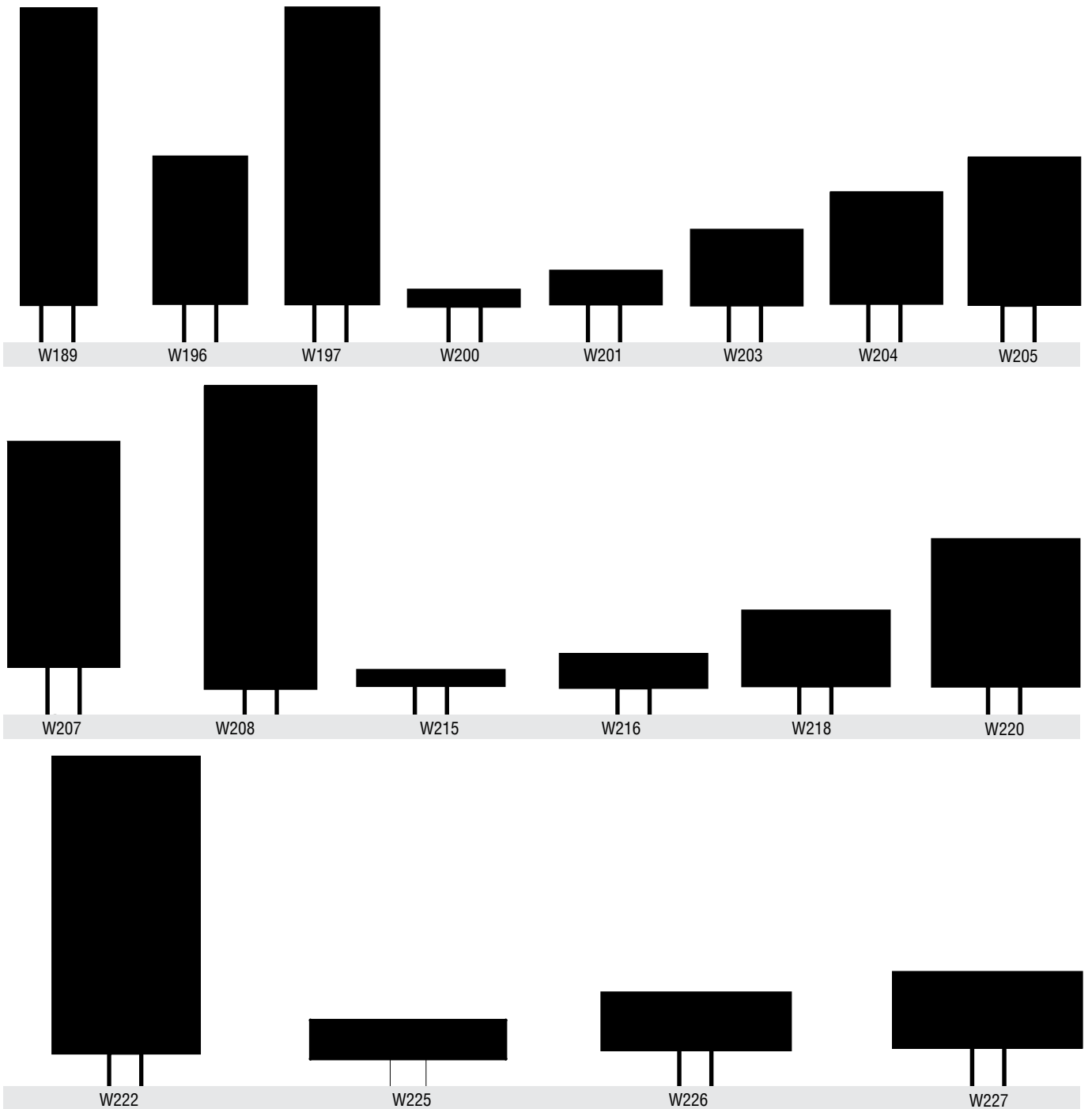
Illustrations show actual size





Shape W

Illustrations show actual size



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Shape W

Illustrations show actual size



W228



W230



W232



W236



W242

ABRASIVE BELTS

Zirconium Belts | Aluminium Oxide Belts | Ceramic Belts | Abrasive Belt Conversion



ABRASIVE BELTS - ZIRCONIUM BELTS



36 40 60 80 120 = Grit Size

97

Finishing

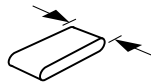
Surface Prep & Clean

Abrasive Belts

Zirconium Belts



- A wide range of abrasive belts ideal for use on stationary or handheld machines
- Provides high performance grinding on most Ferrous and Non-Ferrous metals
- Other sizes and grits available upon request



Part No:		Width	Length	Pack Qty
GAB13X610-ZA	36 40 60 80 120	13mm	610mm	10
GAB20X480-ZA	36 40 60 80 120	20mm	480mm	10
GAB20X520-ZA	36 40 60 80 120	20mm	520mm	10
GAB25X480-ZA	36 40 60 80 120	25mm	480mm	10
GAB50X1525-ZA	36 40 60 80	50mm	1,525mm	10
GAB50X2000-ZA	36 40 60 80	50mm	2,000mm	10
GAB50X2740-ZA	36 40 60	50mm	2,740mm	10
GAB75X2000-ZA	36 40 60 80	75mm	2,000mm	10
GAB75X2740-ZA	36 40 60	75mm	2,740mm	10
GAB100X2000-ZA	36 40 60 80	100mm	2,000mm	10
GAB100X2740-ZA	36	100mm	2,740mm	10

ABRASIVE BELTS - ALUMINIUM OXIDE BELTS



36 40 60 80 120 180 = Grit Size

97

Finishing

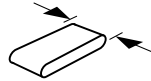
Surface Prep & Clean

Abrasive Belts



Aluminium Oxide Belts

- A wide range of abrasive belts ideal for use on stationary or handheld machines
- Provides high performance grinding on most Ferrous and Non-Ferrous metals
- Other sizes and grits available upon request



Part No:	Width	Length	Pack Qty
GAB20X480-AO 36 40 60 80 120 180	20mm	480mm	10
GAB50X1525-AO 36 40 60 80	50mm	1,525mm	10
GAB50X2000-AO 36 40 60	50mm	2,000mm	10
GAB50X2740-AO 36 40 60	50mm	2,740mm	10
GAB75X2000-AO 36 40 60 80	75mm	2,000mm	10
GAB75X2740-AO 36 40 60	75mm	2,740mm	10
GAB100X915-AO 36 40 60 80 120 180	100mm	915mm	10
GAB100X2000-AO 36 40 60 80	100mm	2,000mm	10
GAB100X2740-AO 36 40 60	100mm	2,740mm	10

ABRASIVE BELTS - CERAMIC BELTS



36 40 60 80 = Grit Size

97

Finishing

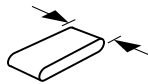
Surface Prep & Clean

Abrasive Belts



Ceramic Belts

- A wide range of abrasive belts ideal for use on stationary or handheld machines
- Provides high performance grinding on most Ferrous and Non-Ferrous metals
- Other sizes and grits available upon request



Part No:		Width	Length	Pack Qty
GAB50X2000-CA	36 40 60 80	50mm	2,000mm	10
GAB50X2740-CA	36 40 60	50mm	2,740mm	10
GAB75X2740-CA	36 40 60	75mm	2,740mm	10
GAB100X2740-CA	36 40 60	100mm	2,740mm	10

ABRASIVE BELTS - ABRASIVE BELT CONVERSION



Abrasive Belts

Cutting Speed	5m/s	10m/s	15m/s	20m/s	25m/s	30m/s	35m/s	40m/s
Carbon steel							35-40	40-45
Low alloy steel					25-30	30-35	35-40	40-45
Stainless steel			15-20	20-25	25-30	30-35	35-40	40-45
Grey cast iron					25-30	30-35	35-40	40-45
Aluminium					25-30	30-35	35-40	40-45
Brass/bronze						30-35	35-40	40-45
Wood				20-25	25-30	30-35	35-40	40-45
Thermo-plastic				20-25	25-30	30-35	35-40	40-45
Glass		10-15	15-20	20-25	25-30	30-35	35-40	40-45
Titanium		10-15	15-20	20-25	25-30	30-35	35-40	40-45
Tool steel		10-15	15-20	20-25	25-30	30-35	35-40	40-45

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(See price list for full list of part codes)

FLEXISTRIP™

FLEXISTRIP™ - Plain Discs | FLEXISTRIP™ - Spindle Mounted Discs |

FLEXISTRIP™ - Glass Fibre Backed Discs | FLEXISTRIP™ - Quickchange Discs



FLEXISTRIP™ - PLAIN DISCS



85

Finishing

Surface Prep & Clean

Flexistrip™



Flexistrip™ - Plain Discs

- Strong, highly flexible, non loading product which conforms to the shape of the workpiece
- Ideal for removing rust, scale and coatings on many different materials



Part No:	Diameter Ø	Depth	Bore Diameter Ø	Max RPM	Pack QTY
089320	100mm	12mm	12mm	6,000	10
089520	150mm	12mm	12mm	4,000	10

FLEXISTRIP™ - SPINDLE MOUNTED DISCS



85

Finishing

Surface Prep & Clean

Flexistrip™



Flexistrip™ - Spindle Mounted Discs

- Strong, highly flexible, non loading product which conforms to the shape of the workpiece
- Ideal for removing rust, scale and coatings on many different materials



Part No:	Diameter Ø	Depth	Shank Diameter Ø	Max RPM	Pack QTY
085330	100mm	12mm	6mm	6,000	10

FLEXISTRIP™ - GLASS FIBRE BACKED DISCS

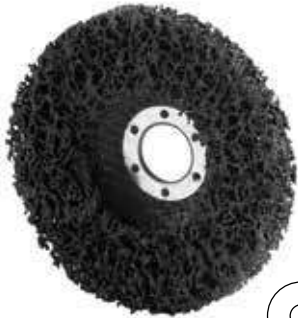


85

Finishing

Surface Prep & Clean

Flexistrip™



Flexistrip™ - Glass Fibre Backed Discs

- Strong, highly flexible, non loading product which conforms to the shape of the workpiece
- Ideal for removing rust, scale and coatings on many different materials
- Designed for use with Angle Grinders



Part No:	Diameter Ø	Bore Diameter Ø	Max RPM	Pack QTY
085440	115mm	22mm	11,000	10

FLEXISTRIP™ - QUICKCHANGE DISCS



85

Finishing

Surface Prep & Clean

Flexistrip™



Flexistrip™ - Quickchange Discs

- Quickchange R and S type locking systems for convenient, fast changeover of discs
- Ideal for the removal of rust, scale and coatings on many different materials, where accessibility is a problem or the work area needs to be kept to a minimum



Part No:	Diameter Ø	Type S	Type R	Max RPM	Pack QTY
085105	50mm	S	-	12,000	10
085110	50mm	-	R	12,000	10
085205	75mm	S	-	8,000	10
085210	75mm	-	R	8,000	10

FLAPBRUSHES

Spindle Mounted Finishing Flapbrushes | Spindle Mounted Interleaved Flapbrushes |
Satin Finish Flapbrushes - 4 Keyways | Satin Finish Interleaved Flapbrushes



FLAPBRUSHES - SPINDLE MOUNTED FINISHING FLAPBRUSHES



COARSE

MEDIUM

FINE

VERY FINE

86

Finishing

Surface Prep & Clean

Flapbrushes



Spindle Mounted Finishing Flapbrushes

- Ideal for blending, cleaning, finishing and the removal of surface contaminants without changing the dimensional details or gouging the work-piece



Part No:	Diameter Ø	Depth	Spindle Ø	Grain	Max RPM	Pack QTY
086000 COARSE	38mm	25mm	6mm	A/O	15,000	5
086001 MEDIUM	38mm	25mm	6mm	A/O	15,000	5
086002 FINE	38mm	25mm	6mm	A/O	15,000	5
086003 VERY FINE	38mm	25mm	6mm	A/O	15,000	5
086005 COARSE	50mm	25mm	6mm	A/O	12,000	5
086006 MEDIUM	50mm	25mm	6mm	A/O	12,000	5
086007 FINE	50mm	25mm	6mm	A/O	12,000	5
086008 VERY FINE	50mm	25mm	6mm	A/O	12,000	5
086010 COARSE	50mm	50mm	6mm	A/O	12,000	5
086011 MEDIUM	50mm	50mm	6mm	A/O	12,000	5
086012 FINE	50mm	50mm	6mm	A/O	12,000	5
086013 VERY FINE	50mm	50mm	6mm	A/O	12,000	5
086015 COARSE	75mm	50mm	6mm	A/O	7,500	5
086016 MEDIUM	75mm	50mm	6mm	A/O	7,500	5
086017 FINE	75mm	50mm	6mm	A/O	7,500	5
086018 VERY FINE	75mm	50mm	6mm	A/O	7,500	5
086020 COARSE	100mm	50mm	6mm	A/O	6,000	5
086021 MEDIUM	100mm	50mm	6mm	A/O	6,000	5
086022 FINE	100mm	50mm	6mm	A/O	6,000	5
086023 VERY FINE	100mm	50mm	6mm	A/O	6,000	5

FLAPBRUSHES - SPINDLE MOUNTED INTERLEAVED FLAPBRUSHES



COARSE

MEDIUM

FINE

VERY FINE

86

Finishing

Surface Prep & Clean

Flapbrushes



Spindle Mounted Interleaved Flapbrushes

- Ideal for use on Steel, Cast Iron, Stainless Steel High Alloys, Aluminium and Non-Ferrous materials, offering a high cut rate, combined with a uniform scratch pattern



Part No:	Diameter Ø	Depth	Spindle Ø	Grain	Max RPM	Pack QTY
086500 COARSE	38mm	25mm	6mm	A/O	15,000	5
086501 MEDIUM	38mm	25mm	6mm	A/O	15,000	5
086502 FINE	38mm	25mm	6mm	A/O	15,000	5
086503 VERY FINE	38mm	25mm	6mm	A/O	15,000	5
086505 COARSE	50mm	25mm	6mm	A/O	12,000	5
086506 MEDIUM	50mm	25mm	6mm	A/O	12,000	5
086507 FINE	50mm	25mm	6mm	A/O	12,000	5
086508 VERY FINE	50mm	25mm	6mm	A/O	12,000	5
086510 COARSE	50mm	50mm	6mm	A/O	12,000	5
086511 MEDIUM	50mm	50mm	6mm	A/O	12,000	5
086512 FINE	50mm	50mm	6mm	A/O	12,000	5
086513 VERY FINE	50mm	50mm	6mm	A/O	12,000	5
086515 COARSE	75mm	50mm	6mm	A/O	7,500	5
086516 MEDIUM	75mm	50mm	6mm	A/O	7,500	5
086517 FINE	75mm	50mm	6mm	A/O	7,500	5
086518 VERY FINE	75mm	50mm	6mm	A/O	7,500	5
086520 COARSE	100mm	50mm	6mm	A/O	6,000	5
086521 MEDIUM	100mm	50mm	6mm	A/O	6,000	5
086522 FINE	100mm	50mm	6mm	A/O	6,000	5
086523 VERY FINE	100mm	50mm	6mm	A/O	6,000	5

FLAPBRUSHES - SATIN FINISH FLAPBRUSHES - 4 KEYWAYS



COARSE MEDIUM FINE VERY FINE **86**

Finishing

Surface Prep & Clean

Flapbrushes



Satin Finish Flapbrushes - 4 Keyways

- Ideal for applying decorative satin finishes and producing fine scratch patterns prior to cotton buffing/compound polishing



Part No:	Diameter Ø	Depth	Bore Diameter Ø	Grain	Max RPM	Pack QTY
086100 COARSE	100mm	100mm	19mm	A/O	5,700	1
086101 MEDIUM	100mm	100mm	19mm	A/O	5,700	1
086102 FINE	100mm	100mm	19mm	A/O	5,700	1
086103 VERY FINE	100mm	100mm	19mm	A/O	5,700	1
086104 MEDIUM	100mm	100mm	19mm	SC	5,700	1

FLAPBRUSHES - SATIN FINISH INTERLEAVED FLAPBRUSHES



COARSE MEDIUM FINE VERY FINE **86**

Finishing

Surface Prep & Clean

Flapbrushes



Satin Finish Interleaved Flapbrushes

- Ideal for applying decorative satin finishes and producing fine scratch patterns prior to cotton buffing/compound polishing



Part No:	Diameter Ø	Depth	Bore Diameter Ø	Grain	Max RPM	Pack QTY
086201 MEDIUM	100mm	100mm	19mm	A/O	5,700	1
086202 FINE	100mm	100mm	19mm	A/O	5,700	1

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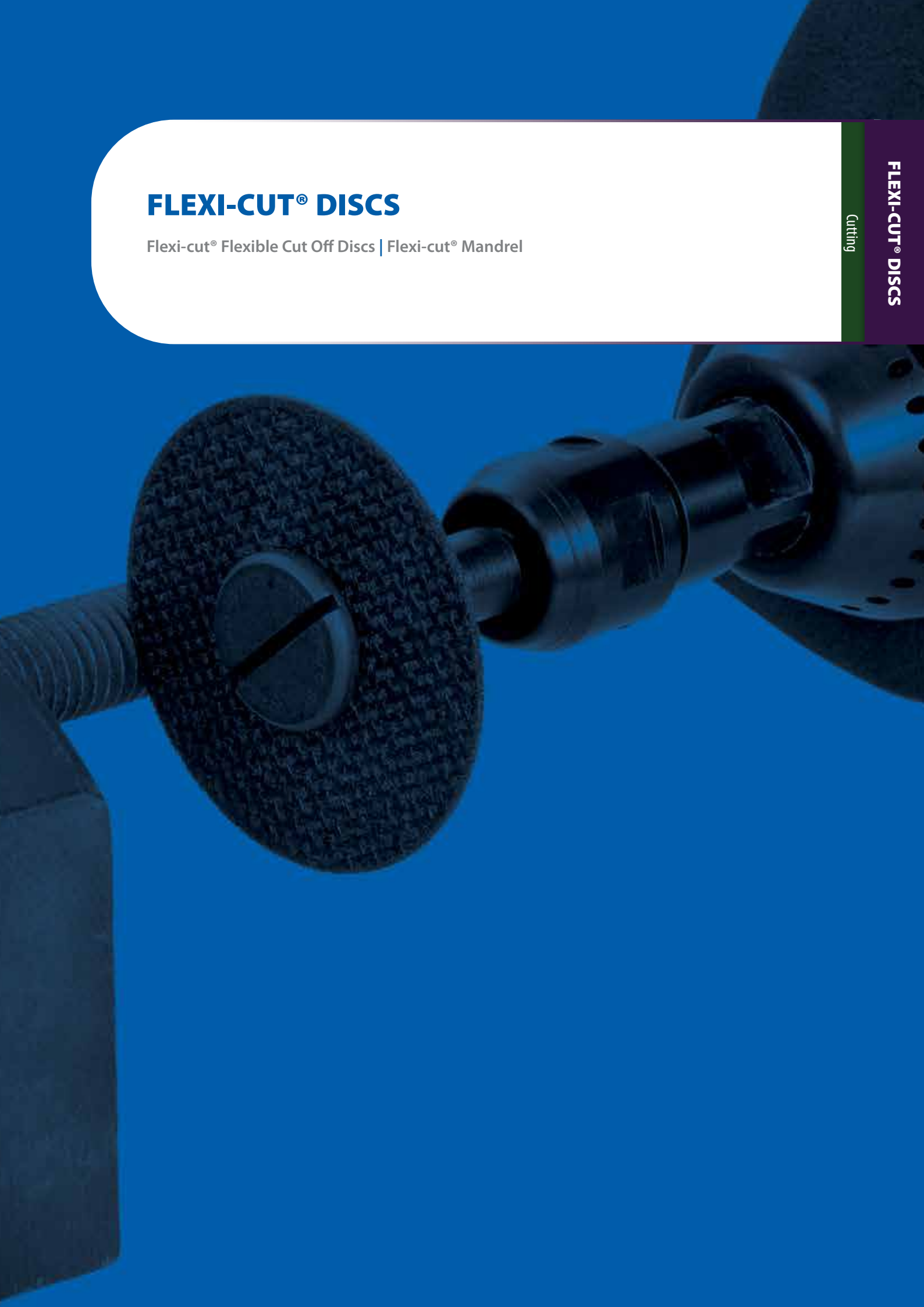
(See price list for full list of part codes)

FLEXI-CUT® DISCS

Flexi-cut® Flexible Cut Off Discs | Flexi-cut® Mandrel

Cutting

FLEXI-CUT® DISCS



FLEXI-CUT® DISCS - FLEXI-CUT® FLEXIBLE CUT OFF DISCS



36 54 80 = Grit Size

62

Cutting

Flexi-cut® Discs



Flexi-cut® Flexible Cut Off Discs

- Ideal for cut-off, notching and slotting on a wide range of materials including Ceramics, Mild Steel, Aluminium, Titanium and Nimonics



Part No:	Diameter Ø	Depth	Bore Diameter Ø	Max RPM	Pack QTY
GMSAF20031	50mm	8.8mm	9.5mm	30,500	10
GMSAF20062	50mm	1.6mm	9.5mm	30,500	10
GMSAF20093	50mm	2.4mm	9.5mm	30,500	10
GMSAF20125	50mm	3.2mm	9.5mm	30,500	10
GMSAF25031	63mm	0.8mm	9.5mm	24,300	10
GMSAF25062	63mm	1.6mm	9.5mm	24,300	10
GMSAF25093	63mm	2.4mm	9.5mm	24,300	10
GMSAF30031	75mm	0.8mm	9.5mm	20,300	10
GMSAF30062	75mm	1.6mm	9.5mm	20,300	10
GMSAF30093	75mm	2.4mm	9.5mm	20,300	10
GMSAF30125	75mm	3.2mm	9.5mm	20,300	10
GMSAF40031	100mm	0.8mm	9.5mm	15,300	10
GMSAF40062	100mm	1.6mm	9.5mm	15,300	10
GMSAF40093	100mm	2.4mm	9.5mm	15,300	10



62

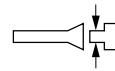
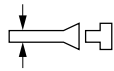
Cutting

Flexi-cut® Discs



Flexi-cut® Mandrel

- Reusable spindle mounted mandrels



Part No:	Shank Diameter Ø	Bore Diameter Ø	Pack QTY
GMSAF3814	1/4"	3/8"	1
GMSAF3806	6mm	3/8"	1

SHOP ROLLS

Aluminium Oxide Shop Rolls



SHOP ROLLS - ALUMINIUM OXIDE SHOP ROLLS



40 60 80 100 120 150 180 240 320 400 = Grit Size

93

Finishing

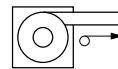
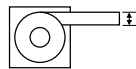
Surface Prep & Clean

Shop Rolls



Aluminium Oxide Shop Rolls

- A necessity in machine and maintenance shops
- Ideal for contour work
- Ideal for use on a wide range of Ferrous & Non-Ferrous metals



Part No:	Width	Length	Pack QTY
GSR2525 40 60 80 100 120 150 180 240 320 400	25mm	25m	1 piece
GSR3825 40 60 80 100 120 150 180 240 320 400	38mm	25m	1 piece
GSR5025 40 60 80 100 120 150 180 240 320 400	50mm	25m	1 piece

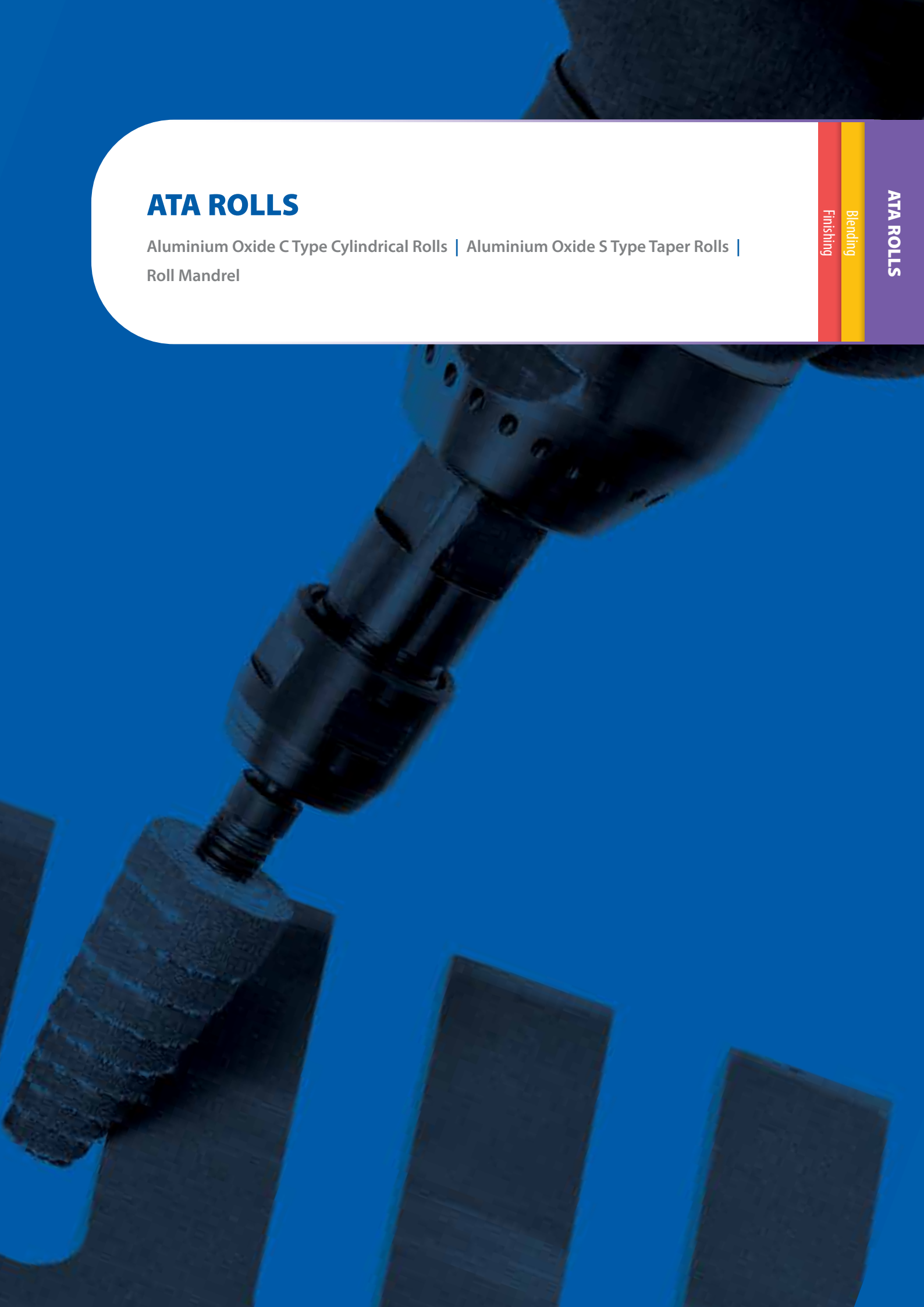
ATA ROLLS

Aluminium Oxide C Type Cylindrical Rolls | Aluminium Oxide S Type Taper Rolls |
Roll Mandrel

Finishing

Blending

ATA ROLLS



ATA ROLLS - ALUMINIUM OXIDE C TYPE CYLINDRICAL ROLLS



60 80 120 = Grit Size



Finishing

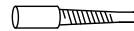
Blending

ATA Rolls

Aluminium Oxide C Type Cylindrical Rolls



- Spiral wound Aluminium Oxide coated abrasive cloth rolls for secure fitting to grooved conical mandrels
- Suitable for general deburring, blending and polishing of metals and non-metallic materials
- ATA ROLLS are available in cylindrical and taper forms



Part No:		Diameter Ø	Depth	Bore Diameter Ø	Mandrel Part No.	Max RPM	Pack QTY
C1	60 80 120	3mm	25mm	3mm	M1	37,000	10
C2	60 80 120	5mm	25mm	3mm	M1	37,000	10
C4	60 80 120	6mm	25mm	3mm	M3	37,000	10
C5	60 80 120	10mm	25mm	3mm	M3	25,000	10
C6	60 80 120	10mm	38mm	3mm	M5	25,000	10
C7	60 80 120	13mm	25mm	3mm	M3	17,000	10
C8	60 80 120	13mm	38mm	3mm	M5	17,000	10
C9	60 80 120	20mm	25mm	6mm	M6	12,000	10
C10	60 80 120	20mm	38mm	6mm	M7	12,000	10
C11	60 80 120	25mm	38mm	6mm	M7	10,000	10

Ordering Information

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US T: +1 330 928 7744 E: sales@atatools.com

(See price list for full list of part codes)

ATA ROLLS - ALUMINIUM OXIDE S TYPE TAPER ROLLS



60 80 120 = Grit Size



Finishing

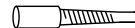
Blending

ATA Rolls



Aluminium Oxide S Type Taper Rolls

- Spiral wound Aluminium Oxide coated abrasive cloth rolls for secure fitting to grooved conical mandrels
- Suitable for general deburring, blending and polishing of metals and non-metallic materials
- ATA ROLLS are available in cylindrical & taper forms



Part No:		Diameter Ø	Thickness	Bore Diameter Ø	Mandrel Part No.	Max RPM	Pack QTY
S1	60 80 120	10mm	25mm	3mm	M3	25,000	10
S2	60 80 120	13mm	25mm	3mm	M3	17,000	10
S3	60 80 120	13mm	38mm	3mm	M5	17,000	10
S4	60 80 120	20mm	25mm	6mm	M6	12,000	10
S5	60 80 120	20mm	38mm	6mm	M7	12,000	10
S6	60 80 120	25mm	38mm	6mm	M7	10,000	10

ATA ROLLS - ROLL MANDREL

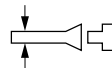


ATA Rolls



Roll Mandrel

- Secure fitting, reusable conical mandrel



Part No:	Shank Diameter Ø	Pack QTY
M1	3mm	1
M3	6mm	1
M5	6mm	1
M6	6mm	1
M7	6mm	1

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(See price list for full list of part codes)

HAND PADS

Aluminium Oxide Hand Pads | Silicon Carbide Hand Pads



HAND PADS - ALUMINIUM OXIDE HAND PADS



VERY FINE

FINE

MEDIUM

COARSE

96

Finishing

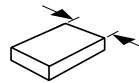
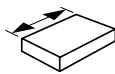
Surface Prep & Clean

Hand Pads



Aluminium Oxide Hand Pads

- Removal of surface imperfections, finishing, polishing
- Ideal for use on Metal, Composite or Plastic Surfaces



Part No:		Length	Width	Pack QTY
GHPA150230VF	VERY FINE	230mm	150mm	10
GHPA150230F	FINE	230mm	150mm	10
GHPA150230M	MEDIUM	230mm	150mm	10
GHPA150230C	COARSE	230mm	150mm	10

HAND PADS - SILICON CARBIDE HAND PADS



MICRO FINE

ULTRA FINE

VERY FINE

FINE

MEDIUM

96

Finishing

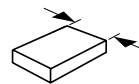
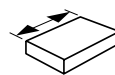
Surface Prep & Clean

Hand Pads



Silicon Carbide Hand Pads

- Removal of surface imperfections, finishing, polishing
- Ideal for use on Metal, Composite or Plastic Surfaces



Part No:		Length	Width	Pack QTY
GHPSC150230M	MEDIUM	230mm	150mm	10
GHPSC150230F	FINE	230mm	150mm	10
GHPSC150230VF	VERY FINE	230mm	150mm	10
GHPSC150230UF	ULTRA FINE	230mm	150mm	10
GHPSC150230MF	MICRO FINE	230mm	150mm	10

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(See price list for full list of part codes)

ABRASIVE BLOCKS

Garryflex® Blocks | Garryflex® Blocks Trial Kit

ABRASIVE BLOCKS - GARRYFLEX® BLOCKS



EXTRA COARSE COARSE MEDIUM FINE

36 60 120 240 = Grit Size

15

Finishing

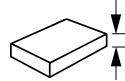
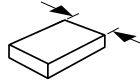
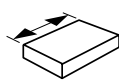
Surface Prep & Clean

Abrasive Blocks



Garryflex® Blocks

- Ideal for removing discolouration, light scratches and corrosion
- Consistent finish throughout its life



Part No:		Length	Width	Depth	Colour	Pack Qty
GB036	EXTRA COARSE 36	80mm	50mm	20mm	Pink	18
GB060	COARSE 60	80mm	50mm	20mm	Blue	18
GB120	MEDIUM 120	80mm	50mm	20mm	Grey	18
GB240	FINE 240	80mm	50mm	20mm	Brown	18

ABRASIVE BLOCKS - GARRYFLEX® BLOCKS KIT



COARSE MEDIUM FINE

15

Finishing

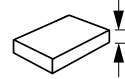
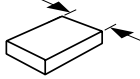
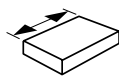
Surface Prep & Clean

Abrasive Blocks



Garryflex® Blocks Kit

- Ideal for removing discolouration, light scratches and corrosion
- Consistent finish throughout its life
- 6 coarse, 6 medium, 6 fine



Part No:		Length	Width	Depth	Colour	Pack Qty
GBATK		80mm	50mm	20mm	-	18

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(See price list for full list of part codes)

SAFETY INSTRUCTIONS

Abrasive Operations Safety User Information

WARNING:

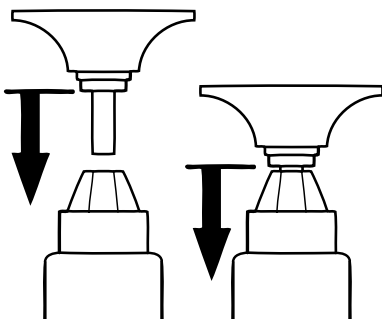
In normal grinding and finishing operations, material that is being removed from the work piece, such as burs, scale, dirt, weld slag or other residue, will breakaway with considerable force. Also any coated abrasives, will cause cloth and abrasive grain to be released into the atmosphere.

The potential of serious injury exists for both the abrasive operator and others in the direct work area. To protect against this hazard, operators and others in the area **MUST** wear appropriate protective clothing and safety equipment such as **SAFETY GOGGLES** or **FULL FACE SHIELDS**, along with **PROTECTIVE CLOTHING AND RESPIRATORY EQUIPMENT**.

All operators must follow the safety instructions as well as common safety practices to reduce the likelihood or severity of physical injury.



- 1. SAFETY GOGGLES:** Approved safety goggles or full face shields **MUST BE WORN**.
- 2. GUARDS:** Always keep all guards in place on any equipment and read operating equipment instructions.
- 3. SPEEDS:** Always observe speed restrictions indicated on the abrasive product, containers, labels or printed material and the machine. **"MAX RPM"** means: Maximum Revolutions Per Minute. **THIS MUST NOT BE EXCEEDED UNDER ANY CIRCUMSTANCE.**
- 4. SHANK:** When using an abrasive product or accessory with a shank, make sure the shank is fitted securely into the machine with no more than 5mm overhang between the chuck or collet.



DO NOT ALLOW UNSAFE CONDITIONS:

Worn bearings, bent spindles, unbalanced machines, unusual application, operator abuse or inappropriate use are considered unsafe conditions and may cause the abrasive product to fail. Specifically with bonded abrasives a hard impact may damage the product. Additionally, bonded abrasives must be used in accordance to their specific use-by date. Do not use, or continue to use, an abrasive product which is functioning improperly (i.e. out-of-balance, etc) as this increases the possibility for the abrasive to fail and cause injury. Any failure or unsafe condition should be evaluated and corrected immediately.

NOTE:

Safety data and instructions are typical and should not be construed as complete for the abrasive product and the equipment being used. Safety procedures may vary and should be specific to the equipment being used, speeds of operations, material being finished, selected abrasives, and other parameters.

