

01010

HSS Straight Shank DIN338 Left Hand Jobber Drill



General-purpose drill, to drill steels with tensile strength up to 1000N/mm², cast steel, grey cast iron, malleable cast iron, nickel brass and graphite. Similar to Series 01000 but for left hand application.

Discount Group	00
Material	HSS
Standard	DIN338
Depth Of Cut	4 x Ø
Point Angle	118°
Packing Unit	<=8.50mm (21/64") in 10's, >8.50mm - 13.00mm (1/2") in 5's, >13.00mm in 1's.

Surface Treatment	Steam
Shank Type	Straight
Helix Group (Din1836)	N
Cutting Direction	LH
Tolerance	h8

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
3.00		0.1181	61.0	33.0
3.175	1/8"	0.1250	65.0	36.0
3.50		0.1377	70.0	39.0
4.00		0.1574	75.0	43.0
4.50		0.1771	80.0	47.0
4.763	3/16"	0.1875	86.0	52.0
5.00		0.1968	86.0	52.0
5.50		0.2165	93.0	57.0
6.00		0.2362	93.0	57.0
6.350	1/4"	0.2500	101.0	63.0
6.50		0.2559	101.0	63.0
7.00		0.2755	109.0	69.0
7.50		0.2952	109.0	69.0
7.938	5/16"	0.3125	117.0	75.0

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
8.00		0.3149	117.0	75.0
8.50		0.3346	117.0	75.0
9.00		0.3543	125.0	81.0
9.50		0.3740	125.0	81.0
9.525	3/8"	0.3750	133.0	87.0
10.00		0.3937	133.0	87.0
10.50		0.4133	133.0	87.0
11.00		0.4330	142.0	94.0
11.113	7/16"	0.4375	142.0	94.0
11.50		0.4527	142.0	94.0
12.00		0.4724	151.0	101.0
12.50		0.4921	151.0	101.0
12.700	1/2"	0.5000	151.0	101.0
13.00		0.5118	151.0	101.0