

01040

HSS Straight Shank DIN338 Jobber Drill Letter Sizes



General-purpose drill, to drill steels with tensile strength up to 1000N/mm², cast steel, grey cast iron, malleable cast iron, nickel brass and graphite.

Discount Group	01
Material	HSS
Standard	DIN338
Depth Of Cut	4 x Ø
Point Angle	118°
Packing Unit	Packed in 10's for sizes A-Q, then in 5's R-Z

Surface Treatment	Steam
Shank Type	Straight
Helix Group (Din1836)	N
Cutting Direction	RH
Tolerance	h8

Let Ø	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
Let A		0.2340	93.0	57.0
Let B		0.2380	101.0	63.0
Let C		0.2420	101.0	63.0
Let D		0.2460	101.0	63.0
Let E	1/4"	0.2500	101.0	63.0
Let F		0.2570	101.0	63.0
Let G		0.2610	101.0	63.0
Let H		0.2660	109.0	69.0
Let I		0.2720	109.0	69.0
Let J		0.2770	109.0	69.0
Let K		0.2810	109.0	69.0
Let L		0.2900	109.0	69.0
Let M		0.2950	109.0	69.0

Let Ø	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
Let N		0.3020	117.0	75.0
Let O		0.3160	117.0	75.0
Let P		0.3230	117.0	75.0
Let Q		0.3320	117.0	75.0
Let R		0.3390	125.0	81.0
Let S		0.3480	125.0	81.0
Let T		0.3580	125.0	81.0
Let U		0.3680	125.0	81.0
Let V		0.3770	133.0	87.0
Let W		0.3860	133.0	87.0
Let X		0.3970	133.0	87.0
Let Y		0.4040	133.0	87.0
Let Z		0.4130	133.0	87.0