

05000

HSS Straight Shank
BS328 Extra Length Drill

General-purpose drill, to drill steels with tensile strength up to 1000N/mm², cast steel, grey cast iron, malleable cast iron, nickel brass and graphite. Extra length enables deeper holes when used in series and pecking. These drills are also ideal where extra reach is required. Take care to conform to cutting speed recommendations, frequently pecking and sufficient lubrication.

Discount Group	02	Surface Treatment	Steam
Material	HSS	Shank Type	Straight
Standard	BS328	Helix Group (Din1836)	N
Depth Of Cut	VARIOUS	Cutting Direction	RH
Point Angle	118°	Tolerance	h8
Packing Unit	All Sizes Packed in 1's		

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
3.967	5/32" x 200mm	0.1562	200.0	150.0
3.967	5/32" x 250mm	0.1562	250.0	200.0
3.967	5/32" x 315mm	0.1562	315.0	250.0
4.00 x 160		0.1574	160.0	100.0
4.00 x 200		0.1574	200.0	150.0
4.00 x 250		0.1574	250.0	200.0
4.00 x 315		0.1574	315.0	250.0
4.364	11/64" x 160mm	0.1718	160.0	100.0
4.364	11/64" x 200mm	0.1718	200.0	150.0
4.364	11/64" x 250mm	0.1718	250.0	200.0
4.50 x 160		0.1771	160.0	100.0
4.50 x 200		0.1771	200.0	150.0
4.50 x 250		0.1771	250.0	200.0
4.50 x 315		0.1771	315.0	250.0
4.763	3/16" x 160mm	0.1875	160.0	100.0
4.763	3/16" x 200mm	0.1875	200.0	150.0
4.763	3/16" x 250mm	0.1875	250.0	200.0
4.763	3/16" x 315mm	0.1875	315.0	250.0
4.763	3/16" x 400mm	0.1875	400.0	300.0
5.00 x 160		0.1968	160.0	100.0
5.00 x 200		0.1968	200.0	150.0
5.00 x 250		0.1968	250.0	200.0
5.00 x 315		0.1968	315.0	250.0
5.00 x 400		0.1968	400.0	300.0
5.159	13/64" x 200mm	0.2031	200.0	150.0
5.159	13/64" x 250mm	0.2031	250.0	200.0
5.50 x 200		0.2165	200.0	150.0
5.50 x 250		0.2165	250.0	200.0
5.50 x 315		0.2165	315.0	250.0
5.555	7/32" x 200mm	0.2187	200.0	150.0
5.555	7/32" x 250mm	0.2187	250.0	200.0
5.555	7/32" x 315mm	0.2187	315.0	250.0

continued on p63