

05000

HSS Straight Shank BS328 Extra Length Drill



General-purpose drill, to drill steels with tensile strength up to 1000N/mm², cast steel, grey cast iron, malleable cast iron, nickel brass and graphite. Extra length enables deeper holes when used in series and pecking. These drills are also ideal where extra reach is required. Take care to conform to cutting speed recommendations, frequently pecking and sufficient lubrication.

Discount Group	02	Surface Treatment	Steam
Material	HSS	Shank Type	Straight
Standard	BS328	Helix Group (Din1836)	N
Depth Of Cut	VARIOUS	Cutting Direction	RH
Point Angle	118°	Tolerance	h8
Packing Unit	All Sizes Packed in 1's		

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
5.951	15/64" x 200mm	0.2343	200.0	150.0
5.951	15/64" x 250mm	0.2343	250.0	200.0
6.00 x 200		0.2362	200.0	150.0
6.00 x 250		0.2362	250.0	200.0
6.00 x 315		0.2362	315.0	250.0
6.00 x 400		0.2362	400.0	300.0
6.350	1/4" x 200mm	0.2500	200.0	150.0
6.350	1/4" x 250mm	0.2500	250.0	200.0
6.350	1/4" x 315mm	0.2500	315.0	250.0
6.350	1/4" x 400mm	0.2500	400.0	300.0
6.50 x 200		0.2559	200.0	150.0
6.50 x 250		0.2559	250.0	200.0
6.50 x 315		0.2559	315.0	250.0
6.746	17/64" x 200mm	0.2656	200.0	150.0
6.746	17/64" x 250mm	0.2656	250.0	200.0
7.00 x 200		0.2755	200.0	150.0
7.00 x 250		0.2755	250.0	200.0
7.00 x 315		0.2755	315.0	250.0
7.00 x 400		0.2755	400.0	300.0
7.142	9/32" x 200mm	0.2812	200.0	150.0
7.142	9/32" x 250mm	0.2812	250.0	200.0
7.142	9/32" x 315mm	0.2812	315.0	250.0
7.50 x 200		0.2952	200.0	150.0
7.50 x 250		0.2952	250.0	200.0
7.50 x 315		0.2952	315.0	250.0
7.938	5/16" x 200mm	0.3125	200.0	150.0
7.938	5/16" x 250mm	0.3125	250.0	200.0
7.938	5/16" x 315mm	0.3125	315.0	250.0
7.938	5/16" x 400mm	0.3125	400.0	300.0
8.00 x 200		0.3149	200.0	150.0
8.00 x 250		0.3149	250.0	200.0
8.00 x 315		0.3149	315.0	250.0

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