

05000

HSS Straight Shank
BS328 Extra Length Drill

General-purpose drill, to drill steels with tensile strength up to 1000N/mm², cast steel, grey cast iron, malleable cast iron, nickel brass and graphite. Extra length enables deeper holes when used in series and pecking. These drills are also ideal where extra reach is required. Take care to conform to cutting speed recommendations, frequently pecking and sufficient lubrication.

Discount Group	02	Surface Treatment	Steam
Material	HSS	Shank Type	Straight
Standard	BS328	Helix Group (Din1836)	N
Depth Of Cut	VARIOUS	Cutting Direction	RH
Point Angle	118°	Tolerance	h8
Packing Unit	All Sizes Packed in 1's		

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
8.00 x 400		0.3149	400.0	300.0
8.50 x 250		0.3346	250.0	200.0
8.50 x 315		0.3346	315.0	250.0
8.731	11/32" x 250mm	0.3437	250.0	200.0
8.731	11/32" x 315mm	0.3437	315.0	250.0
9.00 x 250		0.3543	250.0	200.0
9.00 x 315		0.3543	315.0	250.0
9.00 x 400		0.3543	400.0	300.0
9.50 x 250		0.3740	250.0	200.0
9.50 x 315		0.3740	315.0	250.0
9.525	3/8" x 200mm	0.3750	200.0	150.0
9.525	3/8" x 250mm	0.3750	250.0	200.0
9.525	3/8" x 315mm	0.3750	315.0	250.0
9.525	3/8" x 400mm	0.3750	400.0	300.0
10.00 x 250		0.3937	250.0	200.0
10.00 x 315		0.3937	315.0	250.0
10.00 x 400		0.3937	400.0	300.0
10.317	13/32" x 250mm	0.4062	250.0	200.0
10.317	13/32" x 315mm	0.4062	315.0	250.0
10.50 x 250		0.4133	250.0	200.0
10.50 x 315		0.4133	315.0	250.0
11.00 x 250		0.4330	250.0	200.0
11.00 x 315		0.4330	315.0	250.0
11.00 x 400		0.4330	400.0	300.0
11.113	7/16" x 250mm	0.4375	250.0	200.0
11.113	7/16" x 315mm	0.4375	315.0	250.0
11.113	7/16" x 400mm	0.4375	400.0	300.0
11.50 x 250		0.4527	250.0	200.0
11.905	15/32" x 250mm	0.4687	250.0	200.0
11.905	15/32" x 315mm	0.4687	315.0	250.0
12.00 x 250		0.4724	250.0	200.0
12.00 x 315		0.4724	315.0	250.0

continued on p65