

05000

HSS Straight Shank BS328 Extra Length Drill



General-purpose drill, to drill steels with tensile strength up to 1000N/mm², cast steel, grey cast iron, malleable cast iron, nickel brass and graphite. Extra length enables deeper holes when used in series and pecking. These drills are also ideal where extra reach is required. Take care to conform to cutting speed recommendations, frequently pecking and sufficient lubrication.

Discount Group	02	Surface Treatment	Steam
Material	HSS	Shank Type	Straight
Standard	BS328	Helix Group (Din1836)	N
Depth Of Cut	VARIOUS	Cutting Direction	RH
Point Angle	118°	Tolerance	h8
Packing Unit	All Sizes Packed in 1's		

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
12.00 x 400		0.4724	400.0	300.0
12.700	1/2" x 250mm	0.5000	250.0	200.0
12.700	1/2" x 315mm	0.5000	315.0	250.0
12.700	1/2" x 400mm	0.5000	400.0	300.0
13.00 x 315		0.5118	315.0	250.0
13.00 x 400		0.5118	400.0	300.0
14.00 x 315		0.5511	315.0	250.0
14.00 x 400		0.5511	400.0	300.0