

08100

HSS Straight Shank

DIN1897 RIVBIT

Sheet Metal Drill



Single end twist drill, to drill sheet metals. Especially designed for thin sheet metal and car body building and for rivet holes. Mainly used in hand drills.

Discount Group	02
Material	HSS
Standard	~DIN1897
Depth Of Cut	1.5 x Ø
Point Angle	135° Split
Packing Unit	All Sizes Packed in 10's

Surface Treatment	Steam
Shank Type	Straight
Helix Group (Din1836)	N
Cutting Direction	RH
Tolerance	h8

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
2.381	3/32"	0.0937	43.0	14.0
3.00		0.1181	46.0	16.0
3.10		0.1220	49.0	18.0
3.175	1/8"	0.1250	49.0	18.0
3.20		0.1259	49.0	18.0
3.25		0.1279	49.0	18.0
3.30		0.1299	49.0	18.0
3.50		0.1377	52.0	20.0
3.967	5/32"	0.1562	55.0	22.0
4.00		0.1574	55.0	22.0

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
4.10		0.1614	55.0	22.0
4.20		0.1653	55.0	22.0
4.50		0.1771	58.0	24.0
4.763	3/16"	0.1875	62.0	26.0
4.90		0.1929	62.0	26.0
5.00		0.1968	62.0	26.0
5.50		0.2165	66.0	28.0
5.555	7/32"	0.2187	66.0	28.0
6.00		0.2362	66.0	28.0
6.350	1/4"	0.2500	70.0	31.0