

08150

HSS Straight Shank DIN1897 Double Ended Sheet Metal Drill



Double end twist drill, to drill sheet metals. Especially designed for thin sheet metal and carbody building and for rivet holes. Mainly used in hand drills. Same as 08100, but with 2 drilling ends.

Discount Group	02	Surface Treatment	Steam
Material	HSS	Shank Type	Straight
Standard	~DIN1897	Helix Group (Din1836)	N
Depth Of Cut	1.5 x Ø	Cutting Direction	RH
Point Angle	135° Split	Tolerance	h8
Packing Unit	<=8.50mm (21/64") in 10's, >8.50mm - 10.00mm in 5's.		

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
2.00		0.0787	38.0	12.0
2.381	3/32"	0.0937	43.0	14.0
2.50		0.0984	43.0	14.0
3.00		0.1181	46.0	16.0
3.10		0.1220	49.0	18.0
3.175	1/8"	0.1250	49.0	18.0
3.20		0.1259	49.0	18.0
3.25		0.1279	49.0	18.0
3.30		0.1299	49.0	18.0
3.50		0.1377	52.0	20.0
3.967	5/32"	0.1562	55.0	22.0
4.00		0.1574	55.0	22.0
4.10		0.1614	55.0	22.0
4.20		0.1653	55.0	22.0
4.50		0.1771	58.0	24.0
4.763	3/16"	0.1875	62.0	26.0

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Flute Length mm
4.90		0.1929	62.0	26.0
5.00		0.1968	62.0	26.0
5.10		0.2007	62.0	26.0
5.20		0.2047	62.0	26.0
5.50		0.2165	66.0	28.0
5.555	7/32"	0.2187	66.0	28.0
6.00		0.2362	66.0	28.0
6.20		0.2440	70.0	31.0
6.350	1/4"	0.2500	70.0	31.0
6.50		0.2559	70.0	31.0
6.80		0.2677	74.0	34.0
7.00		0.2755	74.0	34.0
7.142	9/32"	0.2812	74.0	34.0
8.00		0.3149	79.0	37.0
10.00		0.3937	89.0	43.0