

15000

HSS Morse Taper Shank BS328 Extra Length Drill



General-purpose drill, to drill steels with tensile strength up to 1000N/mm², cast steel, grey cast iron, malleable cast iron, nickel brass and graphite. Extra length enables deeper holes when used in series and pecking. These drills are also ideal where extra reach is required. Take care to conform to cutting speed recommendations, frequently pecking and sufficient lubrication.

Discount Group	40	Surface Treatment	Steam
Material	HSS	Shank Type	MTS
Standard	BS328	Helix Group (Din1836)	N
Depth Of Cut	VARIOUS	Cutting Direction	RH
Point Angle	118°	Tolerance	h8
Packing Unit	All Sizes Packed in 1's		

MTS1 mm Ø	Ø Dec Inch	O/all Length mm	Flute Length mm
21/64" x 315mm	0.3281	315.0	225.0
8.50mm x 200mm	0.3346	200.0	110.0
8.50mm x 250mm	0.3346	250.0	160.0
8.50mm x 315mm	0.3346	315.0	225.0
11/32" x 200mm	0.3437	200.0	110.0
11/32" x 250mm	0.3437	250.0	160.0
11/32" x 315mm	0.3437	315.0	225.0
9.00mm x 200mm	0.3543	200.0	110.0
9.00mm x 250mm	0.3543	250.0	160.0
9.00mm x 315mm	0.3543	315.0	225.0
23/64" x 200mm	0.3593	200.0	110.0
23/64" x 250mm	0.3593	250.0	160.0
23/64" x 315mm	0.3593	315.0	225.0
9.50mm x 200mm	0.3740	200.0	110.0
9.50mm x 250mm	0.3740	250.0	160.0
9.50mm x 315mm	0.3740	315.0	225.0
3/8" x 200mm	0.3750	200.0	110.0
3/8" x 250mm	0.3750	250.0	160.0
3/8" x 315mm	0.3750	315.0	225.0
25/64" x 200mm	0.3906	200.0	110.0
25/64" x 250mm	0.3906	250.0	160.0
25/64" x 315mm	0.3906	315.0	225.0
10.00mm x 250mm	0.3937	250.0	160.0
10.00mm x 315mm	0.3937	315.0	225.0
13/32" x 200mm	0.4062	200.0	110.0
13/32" x 250mm	0.4062	250.0	160.0
13/32" x 315mm	0.4062	315.0	225.0
27/64" x 200mm	0.4218	200.0	110.0
27/64" x 250mm	0.4218	250.0	160.0
27/64" x 315mm	0.4218	315.0	225.0
11.00mm x 250mm	0.4330	250.0	160.0
11.00mm x 315mm	0.4330	315.0	225.0

continued on p76