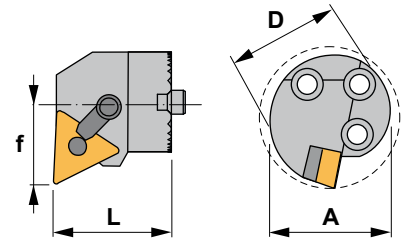


**Characteristics:**

Internal turning and profiling boring head equipped with triangular negative double-sided insert.

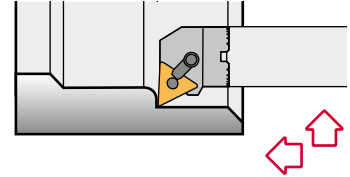
For general applications, roughing, semi-finishing and finishing.



**Eigenschaften:**

Bohrkopf zum Innen- und Profildrehen mit doppelseitigen dreikantigen negativen Wendeschneidplatten.

Für allgemeine Anwendungen, Schruppen, Vorschlichten und Schlichten.



## MTUN 93°-N

Reference Bezeichnung	D	L	f	A	Insert size Wendeschneidplatte	kg
A32X MTUN R/L 16-N	32	30	22	40	TNM.. 1604..	0,150
A40X MTUN R/L 16-N	40	30	27	50	TNM.. 1604..	0,300
A50X MTUN R/L 16-N	50	30	35	63	TNM.. 1604..	0,650
A50X MTUN R/L 22-N	50	40	35	63	TNM.. 2204..	0,650
A60X MTUN R/L 22-N	60	40	43	80	TNM.. 2204..	0,850

Reference Bezeichnung										Nm <sup>1</sup>	Nm <sup>2</sup>
A32X MTUN R/L 16-N	2613	-	5003	ITSN-322	1086	1665	-	5002	3.0	1.4	
A40X MTUN R/L 16-N	2613	-	5003	ITSN-322	1086	1665	-	5002	3.0	1.4	
A50X MTUN R/L 16-N	2613	-	5003	ITSN-322	1086	1665	-	5002	3.0	1.4	
A50X MTUN R/L 22-N	-	2024	5005	ITSN-433	1394	-	1661	-	4.0	-	
A60X MTUN R/L 22-N	-	2024	5005	ITSN-433	1394	-	1661	-	4.0	-	

**TNM..**

Triangular negative inserts.  
Dreikantige negative WSP. A45-46

Reference / Bez.	l	s	d
TNM.. 1604..	16,50	4,76	9,52
TNM.. 2204..	22,00	4,76	12,70

