

30131

HSS Screw Shank Normal Series 2 Flute Slot Drill BS122/4



2-fluted Slot Drill for the machining of slots in materials with a tensile strength up to 800 N/mm².

Discount Group	20
Material	HSS
Standard	BS122/4

Surface Treatment	Bright
Tolerance	e8
Shank Type	Screw

Ø mm	O/all Length	Cut Length mm	Shank Ø
1.50	48.0	2.5	6.0
2.00	49.0	3.0	6.0
2.50	51.0	4.5	6.0
3.00	51.0	7.0	6.0
3.50	52.5	7.5	6.0
4.00	52.5	9.5	6.0
4.50	52.5	9.5	6.0
5.00	52.5	9.5	6.0
5.50	55.5	11.0	6.0
6.00	56.5	11.0	6.0
6.50	58.5	11.0	10.0
7.00	58.5	11.0	10.0
7.50	58.5	11.0	10.0
8.00	59.5	12.5	10.0
8.50	60.5	14.5	10.0
9.00	60.5	14.5	10.0
9.50	60.5	14.5	10.0
10.00	60.5	14.5	10.0
10.50	65.0	17.5	12.0
11.00	65.0	17.5	12.0
11.50	65.0	17.5	12.0
12.00	66.5	19.0	12.0
13.00	66.5	19.0	12.0
14.00	68.5	22.0	12.0
15.00	72.0	22.0	16.0
16.00	72.0	22.0	16.0
17.00	74.0	24.0	16.0
18.00	74.0	24.0	16.0
19.00	77.0	25.5	16.0
20.00	77.0	25.5	16.0

Ø mm	O/all Length	Cut Length mm	Shank Ø
21.00	98.0	25.5	25.0
22.00	100.0	25.5	25.0
23.00	101.5	25.5	25.0
24.00	103.0	25.5	25.0
25.00	95.5	27.0	25.0
26.00	95.5	27.0	25.0
27.00	93.5	28.5	25.0
28.00	95.0	30.0	25.0
29.00	93.5	30.0	25.0
30.00	93.50	30.0	25.0
32.00	101.5	38.0	25.0
34.00	101.5	38.0	25.0
35.00	103.0	39.5	25.0
36.00	103.0	39.5	25.0
38.00	106.5	43.0	25.0
40.00	111.0	46.0	25.0
42.00	112.5	47.5	25.0
44.00	116.0	51.0	25.0
45.00	116.0	51.0	25.0
50.00	117.0	54.0	25.0
32.00	101.5	38.0	25.0
34.00	101.5	38.0	25.0
35.00	103.0	39.5	25.0
36.00	103.0	39.5	25.0
38.00	106.5	43.0	25.0
40.00	111.0	46.0	25.0
42.00	112.5	47.5	25.0
44.00	116.0	51.0	25.0
45.00	116.0	51.0	25.0
50.00	117.0	54.0	25.0

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