

30221

HSCo Screw Shank Normal Series Slot Drill BS122/4



2-fluted Slot Drill for the machining of slots in materials with a tensile strength up to 1000 N/mm².

Discount Group	20
Material	HSCo
Standard	BS122/4

Surface Treatment	Bright
Tolerance	e8
Shank Type	Plain

Ø Inch	O/all Length	Cut Length mm	Shank Ø
1/16"	48.4	2.4	1/4"
5/64"	49.2	2.4	1/4"
3/32"	50.8	4.8	1/4"
7/64"	50.8	6.4	1/4"
1/8"	50.8	7.1	1/4"
9/64"	52.4	9.5	1/4"
5/32"	52.4	9.5	1/4"
11/64"	52.4	9.5	1/4"
3/16"	52.4	9.5	1/4"
13/64"	55.6	11.1	1/4"
7/32"	55.6	11.1	1/4"
15/64"	56.4	11.1	1/4"
1/4"	56.4	11.1	1/4"
17/64"	68.3	11.1	3/8"
9/32"	58.7	11.1	3/8"
19/64"	58.7	12.7	3/8"
5/16"	59.5	12.7	3/8"
21/64"	59.5	14.3	3/8"
11/32"	60.3	14.3	3/8"
23/64"	60.3	14.3	3/8"
3/8"	60.3	14.3	3/8"
25/64"	60.3	15.9	3/8"
13/32"	60.3	15.9	3/8"
27/64"	65.1	17.5	1/2"
7/16"	65.1	17.5	1/2"
29/64"	65.1	17.5	1/2"
15/32"	65.1	17.5	1/2"
31/64"	66.7	19.1	1/2"
1/2"	66.7	19.1	1/2"
17/32"	68.3	22.2	1/2"
9/16"	69.1	21.4	1/2"

Ø Inch	O/all Length	Cut Length mm	Shank Ø
19/32"	72.2	22.2	5/8"
5/8"	72.2	22.2	5/8"
21/32"	73.0	23.8	5/8"
11/16"	73.8	23.8	5/8"
23/32"	75.4	25.4	5/8"
3/4"	77.0	25.4	5/8"
25/32"	77.0	25.4	5/8"
13/16"	98.4	25.4	1"
27/32"	100.0	25.4	1"
7/8"	100.0	25.4	1"
29/32"	101.6	25.4	1"
15/16"	103.2	25.4	1"
1"	95.3	27.0	1"
1.1/8"	95.3	30.2	1"
1.3/16"	93.7	30.2	1"
1.1/4"	101.6	38.1	1"
1.5/16"	101.6	38.1	1"
1.3/8"	103.2	39.7	1"
1.7/16"	103.2	39.7	1"
1.1/2"	106.4	42.9	1"