

31131

HSS Screw Shank Long Series Slot Drill BS122/4



2-fluted Slot Drill for the machining of slots in materials with a tensile strength up to 800 N/mm².

Discount Group	20
Material	HSCo
Standard	BS122/4

Surface Treatment	Bright
Tolerance	e8
Shank Type	Screw

Ø Inch	O/all Length	Cut Length mm	Shank Ø
1/16"	50.8	4.8	1/4"
3/32"	54.0	6.4	1/4"
1/8"	63.5	11.1	1/4"
5/32"	69.9	12.7	1/4"
3/16"	69.9	12.7	1/4"
7/32"	76.2	15.9	1/4"
1/4"	76.2	15.9	1/4"
17/64"	76.2	15.9	3/8"
9/32"	76.2	15.9	3/8"
19/64"	79.4	19.1	3/8"
5/16"	79.4	19.1	3/8"
21/64"	82.6	22.2	3/8"
11/32"	82.6	22.2	3/8"
23/64"	82.6	22.2	3/8"
3/8"	82.6	22.2	3/8"
25/64"	88.9	22.2	3/8"
13/32"	88.9	22.2	3/8"
27/64"	88.9	22.2	1/2"
7/16"	88.9	22.2	1/2"
29/64"	95.3	25.4	1/2"
15/32"	95.3	25.4	1/2"
31/64"	95.3	25.4	1/2"
1/2"	95.3	25.4	1/2"
17/32"	101.6	28.6	1/2"
9/16"	101.6	28.6	1/2"
19/32"	108.0	31.8	5/8"
5/8"	108.0	31.8	5/8"
21/32"	114.3	34.9	5/8"
11/16"	114.3	34.9	5/8"
3/4"	120.7	38.1	5/8"
25/32"	120.7	38.1	5/8"

Ø Inch	O/all Length	Cut Length mm	Shank Ø
13/16"	139.7	38.1	1"
27/32"	139.7	41.3	1"
7/8"	139.7	41.3	1"
29/32"	152.4	41.3	1"
15/16"	152.4	41.3	1"
1"	158.8	44.5	1"
1.1/16"	158.8	44.5	1"
1.1/8"	158.8	47.6	1"
1.3/16"	158.8	50.8	1"
1.1/4"	158.8	50.8	1"
1.5/16"	158.8	50.8	1"
1.3/8"	158.8	54.0	1"
1.7/16"	158.8	54.0	1"
1.1/2"	158.8	54.0	1"
1.5/8"	158.8	63.5	1"
1.3/4"	158.8	63.5	1"
1.7/8"	158.8	63.5	1"
2"	158.8	63.5	1"
1.1/4"	158.8	50.8	1.1/4"
1.5/16"	158.8	50.8	1.1/4"
1.3/8"	158.8	54.0	1.1/4"
1.7/16"	158.8	54.0	1.1/4"
1.1/2"	158.8	57.2	1.1/4"
1.5/8"	158.8	63.5	1.1/4"
1.3/4"	158.8	63.5	1.1/4"
1.7/8"	158.8	63.5	1.1/4"
2"	158.8	63.5	1.1/4"