

31131

HSS Screw Shank Long Series Slot Drill BS122/4



2-fluted Slot Drill for the machining of slots in materials with a tensile strength up to 800 N/mm².

Discount Group	20
Material	HSS
Standard	BS122/4

Surface Treatment	Bright
Tolerance	e8
Shank Type	Screw

Ø mm	O/all Length	Cut Length mm	Shank Ø
2.00	51.0	4.0	6.0
2.50	54.0	6.5	6.0
3.00	60.5	11.0	6.0
3.50	66.5	12.5	6.0
4.00	66.5	12.5	6.0
4.50	66.5	12.5	6.0
5.00	70.0	12.5	6.0
5.50	76.0	16.0	6.0
6.00	76.0	16.0	6.0
6.50	76.0	16.0	10.0
7.00	76.0	16.0	10.0
7.50	76.0	16.0	10.0
8.00	79.5	19.0	10.0
8.50	82.5	22.0	10.0
9.00	82.5	22.0	10.0
10.00	82.5	22.0	10.0
10.50	89.0	22.0	12.0
11.00	89.0	22.0	12.0
12.00	95.0	25.5	12.0
13.00	95.0	25.5	12.0
14.00	101.5	28.5	12.0
15.00	108.0	31.5	16.0
16.00	108.0	31.5	16.0
17.00	114.5	35.0	16.0
18.00	114.5	35.0	16.0
19.00	120.5	38.0	16.0
20.00	120.5	38.0	16.0

Ø mm	O/all Length	Cut Length mm	Shank Ø
21.00	139.0	38.0	25.0
22.00	140.0	41.5	25.0
24.00	152.5	41.5	25.0
25.00	159.0	44.5	25.0
26.00	159.0	44.5	25.0
27.00	159.0	44.5	25.0
28.00	159.0	47.5	25.0
30.00	159.0	51.0	25.0
32.00	159.0	51.0	25.0
34.00	159.0	51.0	25.0
35.00	159.0	54.0	25.0
36.00	159.0	54.0	25.0
38.00	159.0	57.0	25.0
40.00	159.0	57.0	25.0
42.00	159.0	57.0	25.0
44.00	159.0	57.0	25.0
45.00	159.0	57.0	25.0
50.00	159.0	57.0	25.0
32.00	159.0	51.0	32.0
34.00	159.0	51.0	32.0
35.00	159.0	54.0	32.0
36.00	159.0	54.0	32.0
38.00	159.0	57.0	32.0
40.00	159.0	63.5	32.0
42.00	159.0	63.5	32.0
45.00	159.0	63.5	32.0
50.00	159.0	63.5	32.0

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