

40131

HSS Screw Shank

Normal Series

Endmill BS 122/4



Multi-fluted End-Mill for finishing operations in general purpose steels up to 1000 N/mm² with good to medium machineability.

Discount Group	20
Material	HSS
Standard	BS122/4

Surface Treatment	Bright
Tolerance	+0.0025"/+.0005"
Shank Type	Screw

Ø Inch	O/all Length	Cut Length mm	Shank Ø
1/16"	48.4	2.4	1/4"
3/32"	50.8	6.4	1/4"
1/8"	54.0	9.5	1/4"
5/32"	57.2	12.7	1/4"
3/16"	57.2	12.7	1/4"
7/32"	60.3	15.9	1/4"
1/4"	60.3	15.9	1/4"
9/32"	60.3	15.1	3/8"
5/16"	63.5	18.3	3/8"
11/32"	66.7	21.4	3/8"
3/8"	66.7	21.4	3/8"
13/32"	66.7	22.2	3/8"
7/16"	66.7	19.1	1/2"
15/32"	69.9	22.2	1/2"
1/2"	69.9	23.8	1/2"
17/32"	73.0	28.6	1/2"
9/16"	73.0	28.6	1/2"
19/32"	77.0	27.0	5/8"
5/8"	77.0	27.0	5/8"
21/32"	80.2	31.8	5/8"
11/16"	80.2	34.9	5/8"
23/32"	83.3	38.1	5/8"
3/4"	83.3	38.1	5/8"
25/32"	83.3	38.1	5/8"

Ø Inch	O/all Length	Cut Length mm	Shank Ø
13/16"	95.3	38.1	1"
7/8"	98.4	41.3	1"
15/16"	98.4	41.3	1"
1"	101.6	42.9	1"
1.1/16"	101.6	42.9	1"
1.1/8"	104.8	46.0	1"
1.3/16"	104.8	46.0	1"
1.1/4"	108.0	49.2	1"
1.5/16"	108.0	49.2	1"
1.3/8"	111.1	52.4	1"
1.7/16"	111.1	52.4	1"
1.1/2"	114.3	55.6	1"
1.5/8"	117.5	60.3	1"
1.3/4"	120.7	63.5	1"
1.7/8"	123.8	66.7	1"
2"	127.0	69.9	1"
1.1/4"	112.7	50.8	1.1/4"
1.3/8"	115.9	54.0	1.1/4"
1.7/16"	115.9	54.0	1.1/4"
1.1/2"	115.9	54.0	1.1/4"
1.5/8"	115.9	54.0	1.1/4"
1.3/4"	119.1	57.2	1.1/4"
1.7/8"	123.8	61.9	1.1/4"
2"	127.0	65.1	1.1/4"