

40131

HSS Screw Shank Normal Series Endmill BS 122/4

Multi-fluted End-Mill for finishing operations in general purpose steels up to 1000 N/mm² with good to medium machineability.



Discount Group	20
Material	HSS
Standard	BS122/4

Surface Treatment	Bright
Tolerance	+.0025"/+.0005"
Shank Type	Screw

Ø mm	O/all Length	Cut Length mm	Shank Ø
2.00	51.0	6.5	6.0
2.50	51.0	6.5	6.0
3.00	54.0	9.5	6.0
3.50	57.0	12.5	6.0
4.00	57.0	12.5	6.0
4.50	57.0	12.5	6.0
5.00	60.5	16.0	6.0
5.50	60.5	16.0	6.0
6.00	60.5	16.0	6.0
6.50	60.5	16.0	10.0
7.00	60.5	15.0	10.0
7.50	63.5	18.0	10.0
8.00	63.5	18.0	10.0
8.50	66.5	21.0	10.0
9.00	66.5	21.0	10.0
9.50	66.5	21.0	10.0
10.00	66.5	21.0	10.0
10.50	66.5	19.0	12.0
11.00	66.5	19.0	12.0
11.50	70.0	22.5	12.0
12.00	70.0	24.0	12.0
13.00	70.0	24.5	12.0
14.00	73.0	28.5	12.0
15.00	77.0	26.5	16.0
16.00	77.0	26.5	16.0
17.00	80.0	32.0	16.0
18.00	80.0	35.0	16.0
19.00	83.5	38.0	16.0
20.00	83.5	38.0	16.0

Ø mm	O/all Length	Cut Length mm	Shank Ø
21.00	95.0	38.0	25.0
22.00	98.5	41.5	25.0
23.00	98.5	41.5	25.0
24.00	98.5	41.5	25.0
25.00	101.5	44.5	25.0
26.00	101.5	43.0	25.0
27.00	102.0	44.0	25.0
28.00	104.5	46.0	25.0
29.00	105.0	46.0	25.0
30.00	104.5	46.0	25.0
32.00	108.0	49.0	25.0
33.00	108.0	49.0	25.0
34.00	108.0	49.0	25.0
35.00	111.0	52.5	25.0
36.00	111.0	52.5	25.0
38.00	114.5	55.5	25.0
40.00	117.5	57.0	25.0
42.00	117.5	60.5	25.0
44.00	120.5	63.5	25.0
45.00	120.5	63.5	25.0
50.00	127.0	70.0	25.0
32.00	112.5	51.0	32.0
33.00	112.5	51.0	32.0
34.00	112.5	51.0	32.0
35.00	116.0	54.0	32.0
36.00	116.0	54.0	32.0
38.00	116.0	54.0	32.0
40.00	117.5	55.5	32.0
42.00	116.0	54.0	32.0
44.00	119.0	57.0	32.0
45.00	119.0	57.0	32.0
50.00	127.0	65.0	32.0

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