

40221

HSCo Screw Shank Normal Series Endmill BS122/4

Multi-fluted End-Mill for finishing operations in general purpose steels up to 1000 N/mm² with good to medium machineability.



Discount Group	20
Material	HSCo
Standard	BS122/4

Surface Treatment	Bright
Tolerance	+.0025"/+.0005"
Shank Type	Screw

Ø mm	O/all Length	Cut Length mm	Shank Ø
2.00	51.0	6.5	6.0
2.50	51.0	6.5	6.0
3.00	54.0	9.5	6.0
3.50	57.0	12.5	6.0
4.00	57.0	12.5	6.0
4.50	57.0	12.5	6.0
5.00	60.5	16.0	6.0
5.50	60.5	16.0	6.0
6.00	60.5	16.0	6.0
6.50	60.5	16.0	10.0
7.00	60.5	15.0	10.0
7.50	63.5	18.0	10.0
8.00	63.5	18.0	10.0
8.50	66.5	21.0	10.0
9.00	66.5	21.0	10.0
9.50	66.5	21.0	10.0
10.00	66.5	21.0	10.0
11.00	66.5	19.0	12.0
12.00	70.0	24.0	12.0
13.00	70.0	24.5	12.0
14.00	73.0	28.5	12.0
15.00	77.0	26.5	16.0
16.00	77.0	26.5	16.0
18.00	80.0	35.0	16.0
20.00	83.5	38.0	16.0
22.00	98.5	41.5	25.0
24.00	98.5	41.5	25.0
25.00	101.5	44.5	25.0
26.00	101.5	43.0	25.0
28.00	104.5	46.0	25.0
30.00	104.5	46.0	25.0
32.00	108.0	49.0	25.0
36.00	111.0	52.5	25.0
40.00	117.5	57.0	25.0

Ø Inch	O/all Length	Cut Length mm	Shank Ø
1/16"	48.4	2.4	1/4"
3/32"	50.8	6.4	1/4"
1/8"	54.0	9.5	1/4"
5/32"	57.2	12.7	1/4"
3/16"	57.2	12.7	1/4"
7/32"	60.3	15.9	1/4"
1/4"	60.3	15.9	1/4"
9/32"	60.3	15.1	3/8"
5/16"	63.5	18.3	3/8"
11/32"	66.7	21.4	3/8"
3/8"	66.7	21.4	3/8"
13/32"	66.7	22.2	3/8"
7/16"	66.7	19.1	1/2"
15/32"	69.9	22.2	1/2"
1/2"	69.9	23.8	1/2"
17/32"	73.0	28.6	1/2"
9/16"	73.0	28.6	1/2"
19/32"	77.0	27.0	5/8"
5/8"	77.0	27.0	5/8"
21/32"	80.2	31.8	5/8"
11/16"	80.2	34.9	5/8"
23/32"	83.3	38.1	5/8"
3/4"	83.3	38.1	5/8"
25/32"	83.3	38.1	5/8"
13/16"	95.3	38.1	1"
7/8"	98.4	41.3	1"
15/16"	98.4	41.3	1"
1"	101.6	42.9	1"
1.1/16"	101.6	42.9	1"
1.1/8"	104.8	46.0	1"
1.3/16"	104.8	46.0	1"
1.1/4"	108.0	49.2	1"
1.5/16"	108.0	49.2	1"
1.3/8"	111.1	52.4	1"
1.7/16"	111.1	52.4	1"
1.1/2"	114.3	55.6	1"