

48151

HSS Screw Shank Ballnose Slot Drill BS122/4



2-fluted Ball-Nose Slot Drill for the machining of slots in materials with a tensile strength up to 1000 N/mm².

Discount Group	20
Material	HSS
Standard	BS122/4

Surface Treatment	Bright
Tolerance	e8
Shank Type	Screw

Ø mm	O/all Length	Cut Length mm	Shank Ø
2.00	49.0	3.0	6.0
3.00	51.5	7.0	6.0
4.00	52.5	9.5	6.0
5.00	52.5	9.5	6.0
6.00	56.5	11.0	6.0
8.00	59.5	12.5	10.0
10.00	60.5	14.5	10.0
12.00	66.5	19.0	12.0
13.00	66.5	19.0	12.0
14.00	68.5	22.0	12.0
15.00	72.0	22.0	16.0
16.00	72.0	22.0	16.0
17.00	74.0	24.0	16.0
18.00	74.0	24.0	16.0
19.00	77.0	25.5	16.0
20.00	77.0	25.5	16.0
22.00	100.0	25.5	25.0
24.00	103.0	25.5	25.0
25.00	95.0	27.0	25.0

Ø Inch	O/all Length	Cut Length mm	Shank Ø
1/16"	48.4	2.4	1/4"
3/32"	50.8	4.8	1/4"
1/8"	50.8	7.1	1/4"
5/32"	52.4	9.5	1/4"
3/16"	52.4	9.5	1/4"
7/32"	55.6	11.1	1/4"
1/4"	56.4	11.1	1/4"
9/32"	58.7	11.1	3/8"
5/16"	59.5	12.7	3/8"
11/32"	60.3	14.3	3/8"
3/8"	60.3	14.3	3/8"
13/32"	60.3	15.9	3/8"
7/16"	65.1	17.5	1/2"
15/32"	65.1	17.5	1/2"
1/2"	66.7	19.1	1/2"
9/16"	69.1	21.4	1/2"
5/8"	72.2	22.2	5/8"
11/16"	73.8	23.8	5/8"
3/4"	77.0	25.4	5/8"
7/8"	100.0	25.4	1"
1"	95.3	27.0	1"
1.1/8"	95.3	30.2	1"
1.1/4"	101.6	38.1	1"
1.1/2"	106.4	42.9	1"
1.1/2"	114.3	42.9	1.1/4"