

Square Toolbits

M2 high speed steel tool bits are designed for general purpose machining mild steel, alloys, and tool steels. They have good heat and abrasion resistant properties and are best used when making an interrupted cut or where the tool may be subjected to heavy stress.

Cobalt tool bits are designed for machining work hardening alloys and other tough materials. They have increased water resistance and tool life. This improves performance and retention of the cutting edge.



Standard	DIN 4964
Surface Treatment	Bright

HSS Discount Group	18
HSCo Discount Group	19

		70000	70001
A/F mm	O/all mm	HSS	HSCo
4	63.0	•	•
4	80.0		•
5	63.0		•
5	80.0		•
6	100.0	•	•
6	125.0		•
8	100.0	•	•
8	125.0		•
8	160.0	•	•
8	200.0		•
8	80.0		•
10	100.0	•	•
10	125.0		•
10	160.0		•
10	200.0	•	•
12	100.0		•
12	125.0		•
12	160.0	•	•
12	200.0	•	•
14	100.0		•
14	200.0	•	•
16	100.0		•
16	160.0	•	•
16	200.0		•
18	160.0		•
18	200.0		•
20	160.0	•	•
20	200.0	•	•
20	250.0		•
25	160.0		•
25	200.0		•
25	250.0		•

		70000	70001
A/F Inch	O/all Inch	HSS	HSCo
3/16"	3"	•	•
3/16"	4"	•	•
1/4"	2"	•	•
1/4"	2 1/2"	•	•
1/4"	3"	•	•
1/4"	4"	•	•
1/4"	6"	•	•
5/16"	2 1/2"	•	•
5/16"	3"	•	•
5/16"	4"	•	•
5/16"	6"	•	•
3/8"	3"	•	•
3/8"	4"	•	•
3/8"	6"	•	•
1/2"	4"	•	•
1/2"	6"	•	•
1/2"	8"	•	•
5/8"	4"	•	•
5/8"	6"	•	•
3/4"	4"	•	•
3/4"	6"	•	•
3/4"	8"	•	•
1"	6"	•	
1"	7"	•	
1"	8"	•	•