

Round Toolbits



M2 high speed steel tool bits are designed for general purpose machining mild steel, alloys, and tool steels. They have good heat and abrasion resistant properties and are best used when making an interrupted cut or where the tool may be subjected to heavy stress.

Cobalt tool bits are designed for machining work hardening alloys and other tough materials. They have increased water resistance and tool life. This improves performance and retention of the cutting edge. Round toolbits are sometimes used as dowels for making punches or for other applications..

Standard		DIN 4964		HSS Discount Group		18	
Surface Treatment		Bright		HSCo Discount Group		19	
		70020	70021			70020	70021
Ø mm	O/all mm	HSS	HSCo	Ø Inch	O/all Inch	HSS	HSCo
4	40.0		•	1/8"	3"		•
4	63.0	•	•	3/16"	2"	•	•
5	80.0	•	•	3/16"	3"	•	•
6	100.0	•	•	3/16"	4"	•	•
6	63.0		•	1/4"	3"	•	•
6	80.0		•	1/4"	4"	•	•
8	100.0	•	•	1/4"	6"	•	•
8	125.0		•	5/16"	3"	•	•
8	160.0	•	•	5/16"	4"	•	•
8	40.0		•	5/16"	6"	•	•
8	63.0		•	3/8"	3"	•	•
8	80.0		•	3/8"	4"	•	•
10	100.0	•	•	3/8"	6"	•	•
10	125.0		•	7/16"	6"	•	•
10	160.0		•	1/2"	3"	•	•
10	80.0		•	1/2"	4"	•	•
12	100.0	•	•	1/2"	6"	•	•
12	125.0		•	5/8"	4"	•	•
12	160.0		•	5/8"	6"	•	•
12	200.0	•	•	1"	6"	•	•
14	160.0		•	3/4"	8"	•	•
14	200.0		•				
16	200.0		•				
18	200.0		•				
20	160.0		•				
20	200.0		•				