

## Screw tap bit set

For universal use up to 700 N/mm<sup>2</sup>

**ORION®**

### Application

For producing metric threads for portable use on cordless drill screwdrivers in through holes, in steel, non-ferrous metals and (cast iron) material groups up to a strength of 700 N/mm<sup>2</sup> in single-part production.

### Execution

- Precision-ground, right-hand and short machine tap set with 1/4" hexagon drive, HSS for M3, M4, M5, M6, M8, M10, M12 and magnetic steel tool holder for high requirements in terms of process reliability and service life

### Advantage

- Standard geometry with very good price/performance ratio



Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	●	●				●	●	●	●	●	●	●							

<b>Art. No.</b>	<b>13407 550</b>
<b>Thread type</b>	Metric thread
<b>Cutting material</b>	HSS
<b>Hole type</b>	Clearance hole ≤ 1xD
<b>Number of pieces in assortment/set</b>	6 PCS
<b>Composition of set</b>	1 of each screw tap bit M3/M4/M5/M6/M8/M10

### EAN-Code

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