

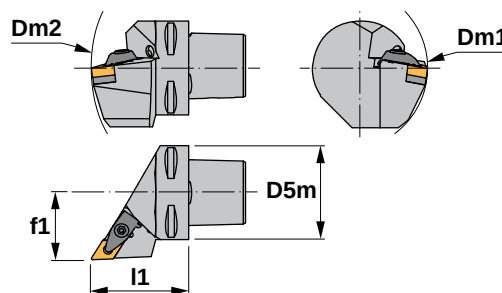


Characteristics:

Turning and profiling toolholder equipped with rhombic negative double-sided insert (angle 55°).

PSC with internal coolant.

- 1) γ = Rake angle (valid with a flat insert).
- 2) λ_s = Angle of inclination.

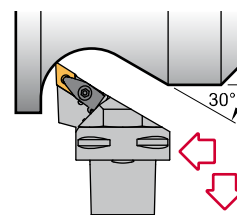


Eigenschaften:

Klemmhalter zum Drehen und Kopierdrehen mit einer doppelseitigen rhombischen negativen Wendeschneiplatte (Winkel 55°).

PSC mit Innenkühlung.

- 1) γ = Spanwinkel (Gültig nur mit flachen Wendeschneidplatte).
- 2) λ_s = Neigungswinkel.



DDJN 93°

Reference Bezeichnung	D5m	Dm1 min.	Dm2 min.	f1	l1	$\gamma^1)$	$\lambda_s^2)$	Insert size Wendeschneidplatte	kg
PSC32-DDJNR/L22045-11	32	60	121	22	45	-6°	-7°	DN.. 1104..	0,240
PSC40-DDJNR/L27050-11	40	60	140	27	50	-6°	-7°	DN.. 1104..	0,420
PSC50-DDJNR/L35060-11	50	65	165	35	60	-6°	-7°	DN.. 1104..	0,800
PSC63-DDJNR/L45065-11	63	81	190	45	65	-6°	-7°	DN.. 1104..	1,100
PSC40-DDJNR/L27055-15	40	110	145	27	55	-6°	-7°	DN.. 1506..	0,420
PSC50-DDJNR/L35060-15	50	110	165	35	60	-6°	-7°	DN.. 1506..	0,800
PSC63-DDJNR/L45065-15	63	110	190	45	65	-6°	-7°	DN.. 1506..	1,100
PSC80-DDJNR/L55080-15	80	110	250	55	80	-6°	-7°	DN.. 1506..	2,740

Reference Bezeichnung							Nm
PSC32-DDJNR/L22045-11	1764	IDSN-322	2708	1695	4294	5004	3.5
PSC40-DDJNR/L27050-11	1764	IDSN-322	2708	1695	4294	5004	3.5
PSC50-DDJNR/L35060-11	1764	IDSN-322	2708	1695	4294	5004	3.5
PSC63-DDJNR/L45065-11	1764	IDSN-322	2708	1695	4294	5004	3.5
PSC40-DDJNR/L27055-15	1766	IDSN-432	2712	1696	4295	5004	3.5
PSC50-DDJNR/L35060-15	1766	IDSN-432	2712	1696	4295	5004	3.5
PSC63-DDJNR/L45065-15	1766	IDSN-432	2712	1696	4295	5004	3.5
PSC80-DDJNR/L55080-15	1766	IDSN-432	2712	1696	4295	5004	3.5

DN..

55° rhombic negative inserts.
55° rhombische negative Wendeschneidplatten.  A36-37

Reference / Bez.

	l	s	d
DN.. 1104..	11,60	4,76	9,52
DN.. 1506..	15,50	6,35	12,70

