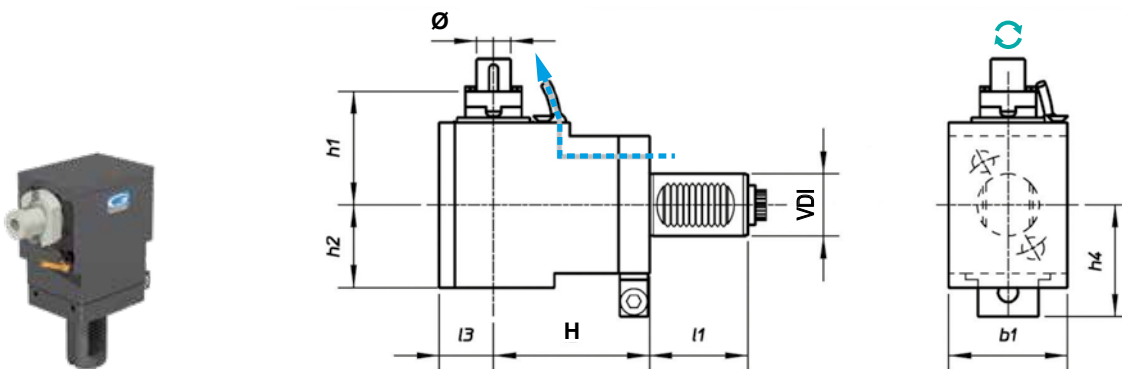


## MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



TIPO - TYPE  
**Radiale  
Radial**



USCITA - OUTPUT  
**Porta Fresa  
Shell End Milling Cutter**



REFRIGERANTE  
COOLANT  
**Esterno  
External**

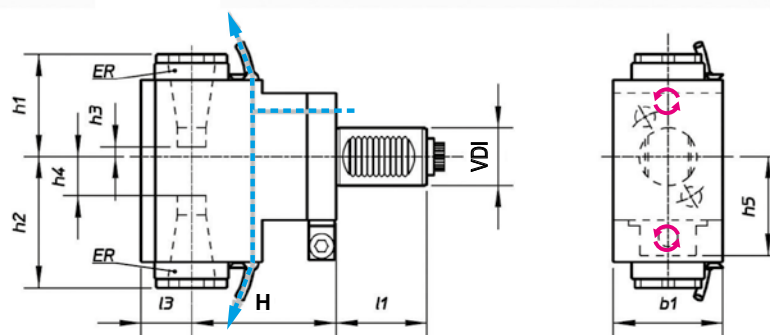


RATIO  
**2:1**



ROTAZIONE - ROTATION  
**Uguale al mandrino  
Same as machine spindle**

| Code       | VDI | Output | Int Cool. | l1 | H   | l3 | b1 | h1  | h2 | h4   | Nm  | Rpm   | kw |  |
|------------|-----|--------|-----------|----|-----|----|----|-----|----|------|-----|-------|----|--|
| 99.ST.8070 | 25  | Ø16    | NO        | 48 | 75  | 28 | 54 | 66  | 48 | 48   | 40  | 3.000 | 6  |  |
| 99.ST.8071 | 30  | Ø22    | NO        | 55 | 55  | 31 | 64 | 74  | 48 | 56   | 63  | 2.500 | 8  |  |
| 99.ST.8072 | 30  | Ø22    | NO        | 55 | 85  | 31 | 64 | 74  | 48 | 56   | 63  | 2.500 | 8  |  |
| 99.ST.8073 | 30  | Ø22    | NO        | 55 | 100 | 31 | 64 | 74  | 48 | 56   | 63  | 2.500 | 8  |  |
| 99.ST.8074 | 40  | Ø22    | NO        | 63 | 100 | 35 | 76 | 78  | 55 | 65,5 | 63  | 3.000 | 8  |  |
| 99.ST.8075 | 40  | Ø22    | NO        | 63 | 120 | 35 | 76 | 78  | 55 | 65,5 | 63  | 3.000 | 8  |  |
| 99.ST.8076 | 50  | Ø27    | NO        | 78 | 110 | 44 | 88 | 110 | 62 | 73,5 | 100 | 2.000 | 12 |  |



TIPO - TYPE  
**Radiale Doppio  
Double Radial**



USCITA - OUTPUT  
**Porta Fresa  
Shell End Milling Cutter**



REFRIGERANTE  
COOLANT  
**Esterno  
External**



RATIO  
**1:1**



ROTAZIONE - ROTATION  
**Opposto al mandrino  
Opposite to machine spindle**

| Code       | VDI | Output        | Int Cool. | l1 | H   | l3 | b1 | h1   | h2   | h3  | h4   | h5   | Nm | Rpm   | kw |  |
|------------|-----|---------------|-----------|----|-----|----|----|------|------|-----|------|------|----|-------|----|--|
| 99.ST.8078 | 25  | ER-20 - Ø1÷13 | NO        | 48 | 75  | 28 | 54 | 50,5 | 71,5 | 4   | 32   | 48   | 20 | 6.000 | 6  |  |
| 99.ST.8079 | 30  | ER-25 - Ø1÷16 | NO        | 55 | 85  | 31 | 64 | 63   | 84   | 2,5 | 22,5 | 56   | 32 | 5.000 | 8  |  |
| 99.ST.8080 | 30  | ER-25 - Ø1÷16 | NO        | 55 | 100 | 31 | 64 | 63   | 84   | 2,5 | 22,5 | 56   | 32 | 5.000 | 8  |  |
| 99.ST.8081 | 40  | ER-32 - Ø2÷20 | NO        | 63 | 100 | 35 | 76 | 71   | 96   | 11  | 36,5 | 65,5 | 63 | 6.000 | 10 |  |
| 99.ST.8082 | 40  | ER-32 - Ø2÷20 | NO        | 63 | 120 | 35 | 76 | 71   | 96   | 11  | 36,5 | 65,5 | 63 | 6.000 | 10 |  |