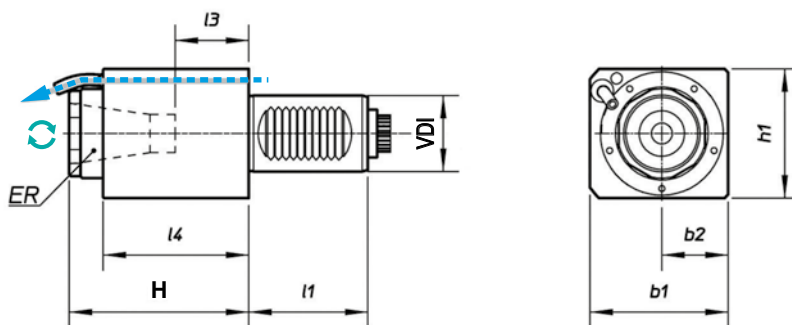


MODELLI DI TORNIO COMPATIBILI
 COMPATIBLE LATHE TYPES

VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3


 TIPO - TYPE
Assiale - Axial

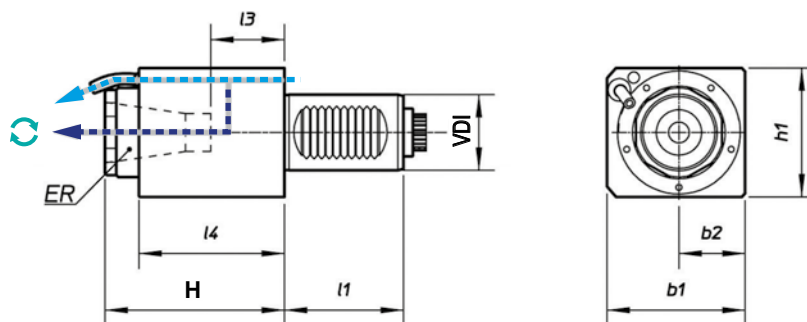
 USCITA - OUTPUT
**Porta Pinza
Collet Chuck**

 REFRIGERANTE
COOLANT
**Esterno
External**

 RATIO
1:1

 ROTAZIONE - ROTATION
**Uguale al mandrino
Same as machine spindle**

Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8002	25	ER-25 - Ø1+16	NO	48	69	21	54,5	54	27	56	20	6.000	6	
99.ST.8003	30	ER-25 - Ø1+16	NO	55	66	21	59	62	31	64	32	6.000	8	
99.ST.8004	30	ER-25 - Ø1+16	NO	55	94	39	88	62	31	64	32	6.000	8	
99.ST.8005	40	ER-32 - Ø2+20	NO	63	95	34	77	73	35	70	63	6.000	10	
99.ST.8006	40	ER-32 - Ø2+20	NO	63	115	54	97	73	35	70	63	6.000	10	
99.ST.8007	50	ER-40 - Ø3+30	NO	78	88	25	69	88	44	88	100	4.000	12	
99.ST.8008	50	ER-40 - Ø3+30	NO	78	120	45	102	88	44	88	100	4.000	12	
99.ST.80101	60	ER-40 (Est.- Ext)	NO	106,6	157,8	-	105	110	55	110	160	3.200	15	


 TIPO - TYPE
Assiale - Axial

 USCITA - OUTPUT
**Porta Pinza
Collet Chuck**

 REFRIGERANTE
COOLANT
25BAR

 RATIO
1:1

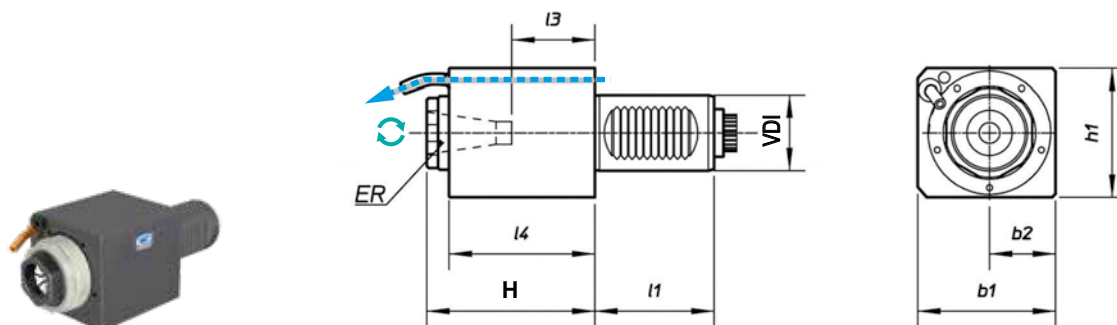
 ROTAZIONE - ROTATION
**Uguale al mandrino
Same as machine spindle**

Code	VDI	Output	Int Cool.	l1	H	l3	l4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8010	25	ER-25 - Ø1+16	✓	48	89	41,5	74	54	27	56	32	6.000	6	
99.ST.8011	30	ER-25 - Ø1+16	✓	55	66	21	59	62	31	64	32	6.000	8	
99.ST.8012	30	ER-25 - Ø1+16	✓	55	94	39	88	62	31	64	32	6.000	8	
99.ST.8013	40	ER-32 - Ø2+20	✓	63	95	34	77	73	35	70	63	6.000	10	
99.ST.8014	40	ER-32 - Ø2+20	✓	63	115	54	97	73	35	70	63	6.000	10	
99.ST.8015	50	ER-40 - Ø3+30	✓	78	120	45	102	88	44	88	100	4.000	12	
99.ST.8016	50	ER-40 - Ø3+30	✓	78	155	45	112	88	44	88	100	4.000	12	
99.ST.80102	60	ER-40 (Est.- Ext)	✓ (80bar)	106,6	157,8	-	105	110	55	110	160	3.200	15	

MODELLI DI TORNIO COMPATIBILI COMPATIBLE LATHE TYPES

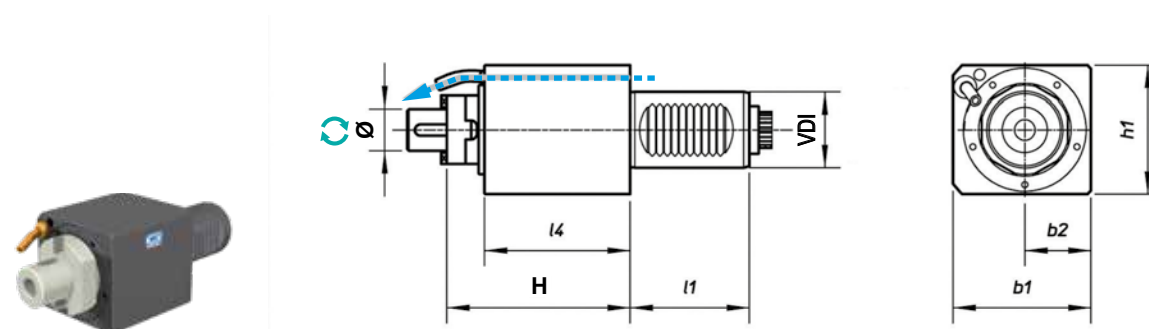
VDI 20 / VDI 30 / VDI 40 / VDI 50

Vedi pagine compatibilità 5.2 / 5.3 - See compatibility pages 5.2 / 5.3



	TIPO - TYPE Assiale - Axial		USCITA - OUTPUT Porta Pinza Collet Chuck		REFRIGERANTE COOLANT Esterno External		RATIO 1:4		ROTAZIONE - ROTATION Uguale al mandrino Same as machine spindle
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Code	VDI	Output	Int Cool.	I1	H	I3	I4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8018	25	ER-16 - Ø1+10	NO	48	98,5	60,5	89,5	54	27	56	5	24.000	3	
99.ST.8019	30	ER16-Ø1+10	NO	-	100	-	-	62	31	64	32	20.000	-	
99.ST.8020	40	ER-20 - Ø1+13	NO	63	112,5	74,5	106	76	38	76	16	16.000	5	
99.ST.8021	50	ER-20 - Ø1+13	NO	78	128,5	88,5	122	88	44	88	25	16.000	6	



	TIPO - TYPE Assiale - Axial		USCITA - OUTPUT Porta Fresa Shell End Milling Cutter		REFRIGERANTE COOLANT Esterno External		RATIO 1:1		ROTAZIONE - ROTATION Uguale al mandrino Same as machine spindle
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Code	VDI	Output	Int Cool.	I1	H	I4	b1	b2	h1	Nm	Rpm	kw	
99.ST.8023	25	Ø16	NO	48	110,5	89,5	54	27	56	20	6.000	6	
99.ST.8024	30	Ø22	NO	55	112	88	62	31	64	32	6.000	8	
99.ST.8025	40	Ø22	NO	63	102	77	73	35	70	63	6.000	10	
99.ST.8026	50	Ø22	NO	78	138	112	88	44	88	100	6.000	12	
99.ST.8027	50	Ø27	NO	78	138	112	88	44	88	100	4.000	12	